



**Gebrüder Heyl**  
**Analysentechnik**  
**GmbH & Co. KG**

# PRODUCT CATALOG 2021



**Our new e-mail and  
web address:**  
[www.heylandalysis.de](http://www.heylandalysis.de)  
[info@heylandalysis.de](mailto:info@heylandalysis.de)

**Analysis Instruments, Controllers, Indicators, Analysis Kits and Test Kits**

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To make it easy for you to find our products quickly, we've marked off our product sectors with different colors. This shows you at a glance what product area you're in.

#### Selection help

Since our selection of Testomat devices has gotten quite large, we offer you our selection help table on page 27 as a special overview which will tell you what device is especially appropriate for what application

Gebrüder Heyl process photometers and titration instruments have been putting their reliability and practicality to the test since 1958.

With improved accuracy and resolution, in combination with analysis functions that have undergone consistent further development, the current generation of instruments helps water treatment system operators reduce costs and guarantee optimal water quality.

### Improve your water treatment process with online analysis instruments

Plant operators and plant technicians can increase the efficiency of the water softening process with constant water quality monitoring.

This enables operators to recognize whether the regeneration process is running correctly, the resin quality is still sufficient, and sufficient regeneration conditioning agents are present in the right consistency.

The combination of **Testomat 2000®**, **Softmaster® MMP2** and **MultiControl CT** leads to less waste water, low conditioning agents use, and cost savings thanks to low energy requirements.

### Which companies can benefit from online analytical devices?

Every company that has to monitor its process water cycle. We offer analytical devices for 14 different parameters including water and carbonate hardness, phosphate, sulphite, chromium VI, chlorine and chlorine dioxide.

Each of these parameters can be monitored continuously with one device. The data is then stored to provide documented evidence of the monitoring.

- bakeries
- meat processing plants
- steam generation sterilization
- laundry companies
- food and beverage industry (breweries, dairies)

- pulp and paper industry
- chemical industry
- pharmaceutical industry
- construction materials industry

For plant operators who want to comply with increasingly stringent process and effluent limit values, continuous online monitoring of their water treatment process is the safest solution.

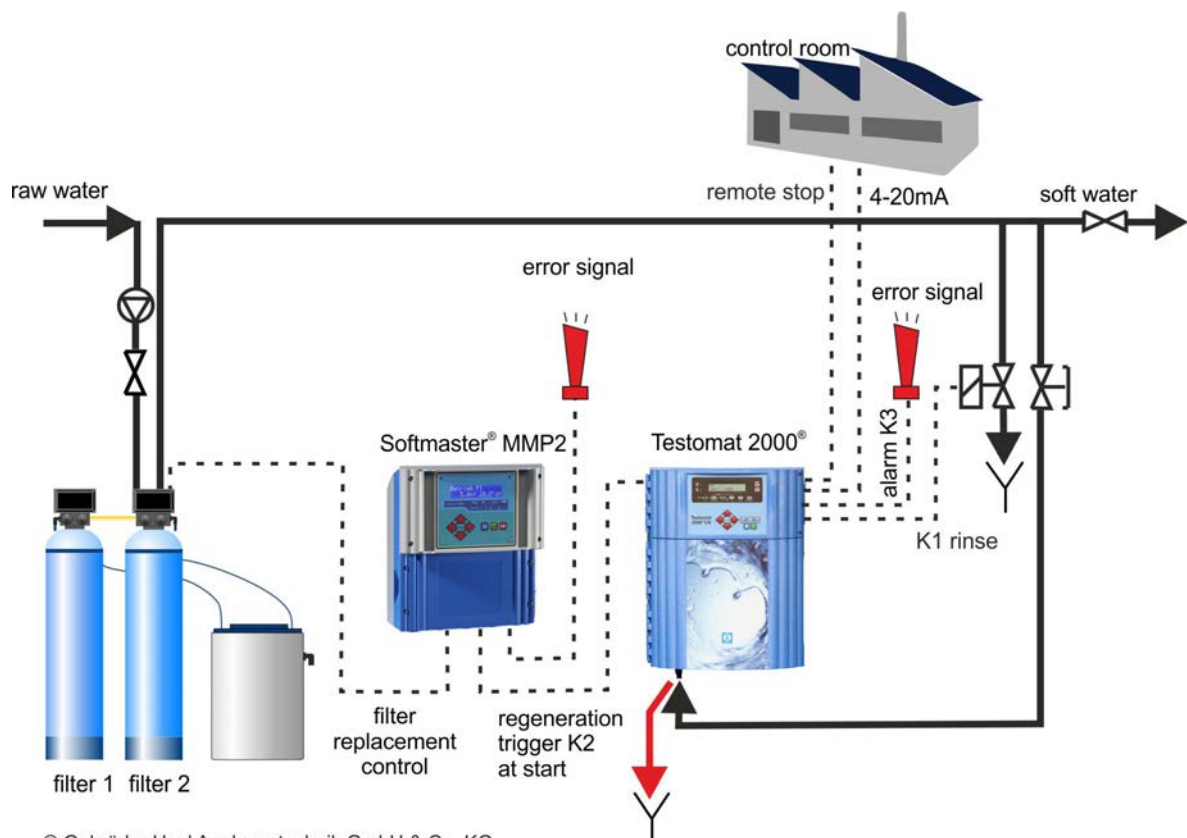
#### Technical information:

#### Energy cost reduction through on-line water quality monitoring

This technical information concerns the effect of calcium and other deposits in steam boiler plants and cooling towers. Problems are that arise from deposits and possible solutions are highlighted.

The complete technical information can be found under Applications on our homepage, [www.heylandanalysis.de](http://www.heylandanalysis.de).

### Online monitoring of water quality with Gebrüder Heyl instruments





## Boiler house conceptual solution

**Desalination**

To prevent corrosion caused by salt, the conductivity of the feed water is controlled by the MultiControl monitoring instrument.

The MultiControl monitoring instrument controls the desalination of boiler water with a high salt concentration and regulates the water supply as needed in order to maintain the correct salinity.

The desalination electrode is located in the upper region of the steam generator at the height of the lower water level.



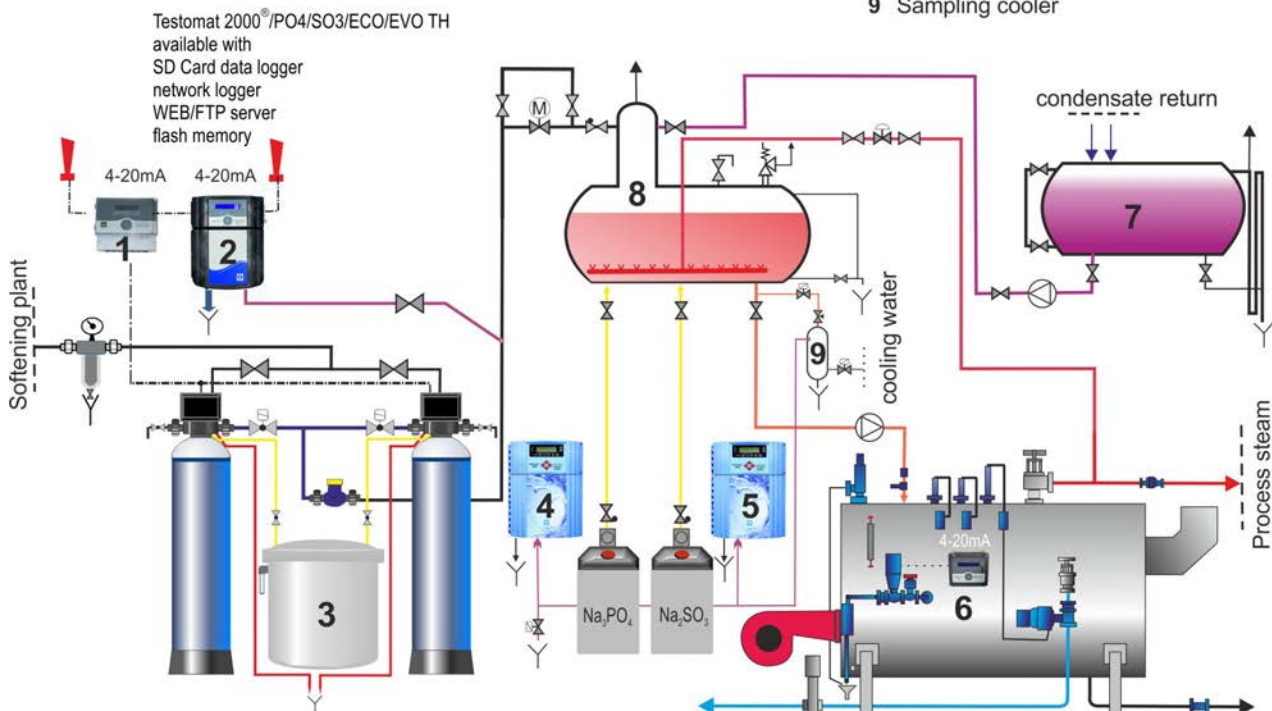
© Fotosearch.de



Our **Testomat 2000®** checks the hardness of your feed water and condensate water in your hot water boiler and steam boiler systems according to the current **TÜV WÜ 100** regulation and supports you in maximizing the cost-efficiency of your system.

**Boiler house concept with Heyl measuring and control devices**

- 1 Softmaster® MMP compact control of softening plant
- 2 Testomat® 2000/ECO/EVO hardness measurement
- 3 Softening plant
- 4 Testomat® PO4 phosphate dosing
- 5 Testomat® SO3 sulfite dosing
- 6 MultiControl
- 7 Condensation collector
- 8 Feed water tank
- 9 Sampling cooler



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Precise control attuned to the application can contribute to a significant improvement of the entire production process.

Therefore, we made it our mission decades ago to provide our customers with application-oriented solutions in which every individual component is attuned exactly to every other.

### Monitoring and control of water treatment example: softening plant

The following Parameters must be monitored:

- quality
- salt deficiency in the brine tank
- correct regeneration cycle

You can achieve this by using our controllers and measuring instruments in combination:

- Testomat 2000®**
- + Softmaster® MMP2**
- + Softmaster® ROE1 and ROE2**

Result:

- less waste water
- lower salt use
- cost savings thanks to lower energy requirements

### 1- and 2-filter systems

All Softmaster® MMP controllers can be connected to many current valves of 1- and 2-filter systems, e.g., valves from

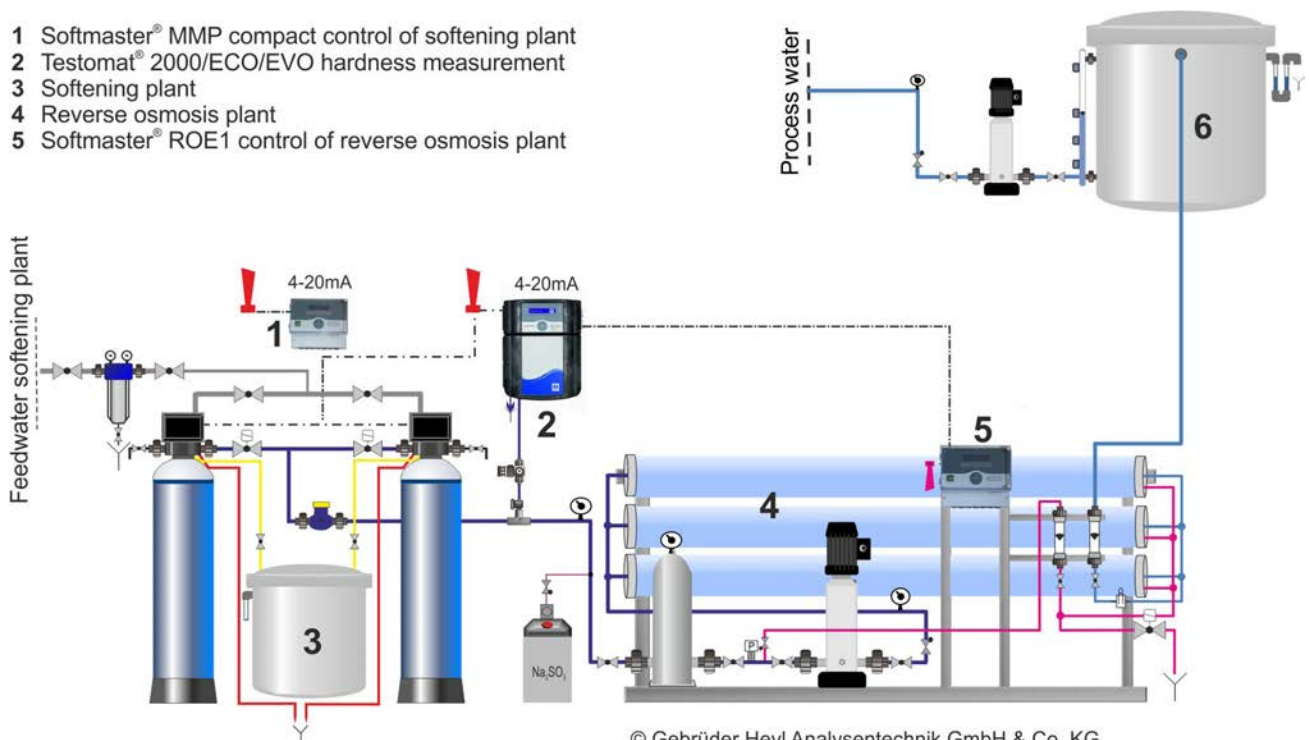
- Autotrol
- Fleck
- Siata

To support you, you can request connection diagrams for various valves from us or download the current operating instructions from our homepage [www.heylandanalysis.de](http://www.heylandanalysis.de).



### Softmaster® controllers monitoring a reverse osmosis system together with Testomat 2000®

- 1 Softmaster® MMP compact control of softening plant
- 2 Testomat® 2000/ECO/EVO hardness measurement
- 3 Softening plant
- 4 Reverse osmosis plant
- 5 Softmaster® ROE1 control of reverse osmosis plant



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© Kurita Europe GmbH, Viersen, Germanland



**Mobile monitoring system for cooling towers with integrated Testomat 2000® Polymer for monitoring the conditioning agent.**

### Control and monitoring of recooling plants

Today, cooling water controlling and monitoring are indispensable components of advanced energetic and hygiene-compliant operation of cooling towers according to VDI 2047-2 and VDI 3803-3.4.

A wide variety of recooling plants exists worldwide:

- Closed cooling systems
- Semi-open cooling systems
- Continuous flow cooling systems

More than 100,000 recooling plants of the above categories are installed in Germany.

### What is the responsibility of the plant operator according to the new VDI 2047-2 directive?

Recooling plants and cooling towers are required in the industry and with large buildings to allow for the quick dissipation of excess heat in production processes or buildings.

Although measures have been employed over the past few years to operate these systems more economically and more safely in terms of hygiene, malfunctions and downtime still often occur due to deposits, corrosion or even

legionella. Because of the design, they consequently spread quickly.

Operators of evaporative cooling systems must therefore still act promptly to avoid mineral-based, corrosive and biological accumulations (such as legionella and pseudomonads).

The legislator has therefore issued a new hygiene directive, VDI 2047 Sheet 2 "Recooling plants - Ensuring the hygiene-compliant operation of evaporative cooling plants". This directive is also referred to as the VDI cooling tower rule.

The duties of the operating company for the prevention of legionella are specifically regulated by this directive. All plant operators are advised familiarise themselves with the new VDI 2047-2 directive and take the required measures – disregarding the operator's duties may be punishable by law.

To be able to continually ensure the economic, troublefree and – according to the new VDI 2047-2 directive – hygiene-compliant operation of a cooling tower, system conditioning and continuous monitoring of the water are absolutely essential.

### What are the main focuses of monitoring?

Part of the cooling water regularly evaporates in open, semi-open and

also closed cooling systems. As a result, the salt concentration in the circulating water rises constantly.

However, the increased salt and mineral content in the circulating water causes limescale buildup, corrosion and mineral deposits in the cooling tower and circulating water system. Drip collectors, trickling filters and distribution channels as well as the heat exchangers in the system are especially affected by this.

This is compounded by biological problems, such as from the formation of algae and biofilms introduced from the supply water and the ambient air.

VDI 3803 stipulates in section 3.4 for evaporative recooling plants that the water condition of the circulating water must be adapted to the building materials of the cooling circuit.

This means that the cooling water should be conditioned without fail to prevent corrosion, inorganic deposits (calcium and magnesium carbonates) as well as organic deposits (algae and bacteria strains) – also called biofilms – from causing major damage in the cooling circuits.

Biofilms, however, can not only cause blockages of fittings and pumps but also constitute the germ cell for legionella or pseudomonas bacteria, which



are very dangerous for humans.

Biofilms are also energetically equivalent to mineral deposits such as calcium or silicate deposits. A layer of only 1 mm thickness can cause a loss of efficiency up to 30% with both types of deposits. This, in turn, results in additional energy costs of up to 12%.

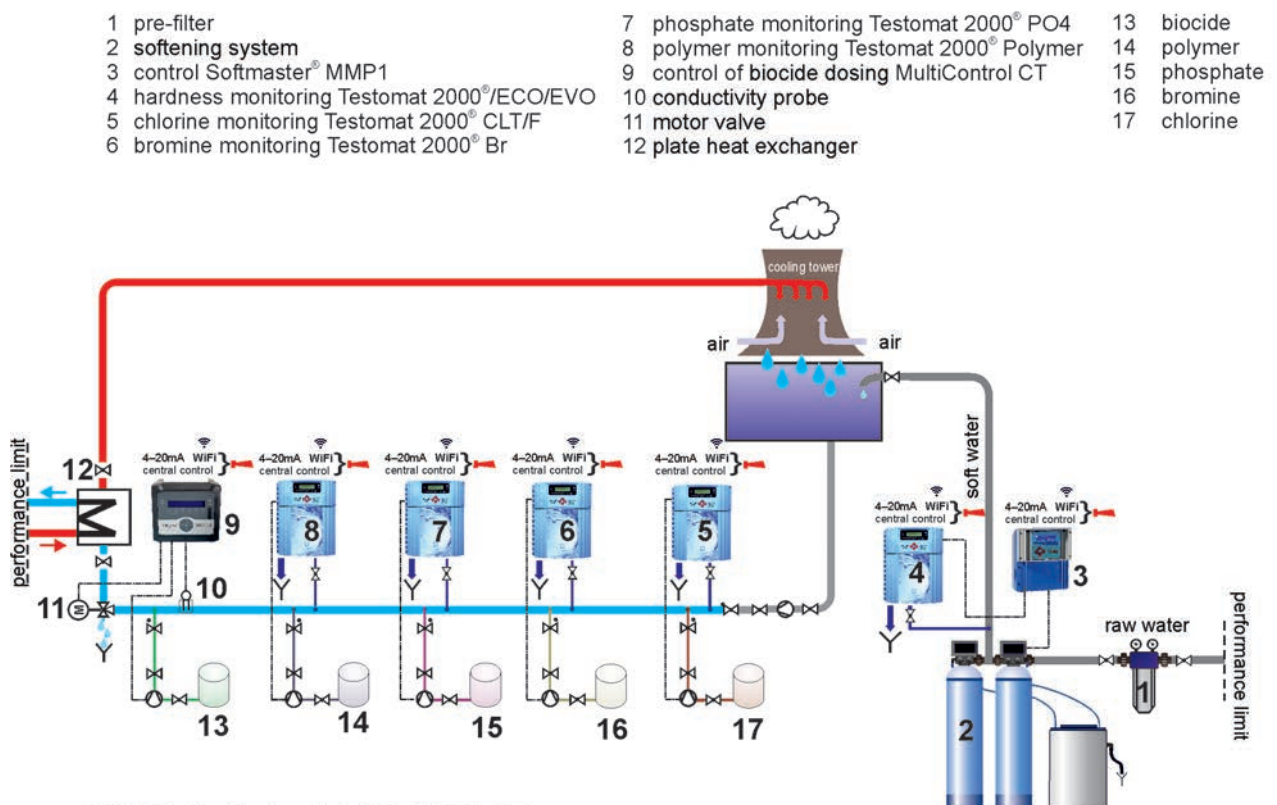
## Conclusion:

**A controlled cooling tower system monitored online works in a hygienically compliant manner (according to VDI 2047-2), economically and without malfunctions (according to VDI 3803).**



## A cooling circuit concept, featuring Heyl analyzers and control devices

Many parameters can be measured in the cooling circuit. Our example shows some of them that you can measure with our measuring instruments. It depends on the application and the parameters to be monitored. You can find an example for desalination in the cooling circuit on page 8.



Using untreated or partially softened water as the feed water for cooling water circuits or air washers usually causes problems such as:

- Limescale,
- Biological deposits by myxobacteria and algae (bacterial contamination)
- Corrosion of metallic materials.

Automatic monitoring and conditioning of the circulating water is important to prevent this from happening. We have developed the automatic desalination device **MultiControl CT** according to VDI 2047 part 1 and 2 for this application.

- **Desalination** can be controlled either by conductance or by TDS. There is a locking mechanism to stop desalination after a biocide dosing. The duration of desalination can be monitored.
- The **biocide dosing** may either take place after a certain number of days or regularly on certain days of the week at a fixed time. Preliminary desalination is available as an option.
- For quantity-based **inhibitor dosing**, there are various adjustment options available for the dosing point and dosing period.
- **Circulation** may either take place

after a certain number of days or regularly on certain days of the week at a fixed time.

- In addition, **limit values**, for example for temperature (min and max) or pH value (min and max) can be monitored.

By using different plug-in cards on the two existing slots in the device, various sensors, a process controller with 0/4-20 mA input or a curve tracer can be connected.

The following plug-in cards are available in particular:

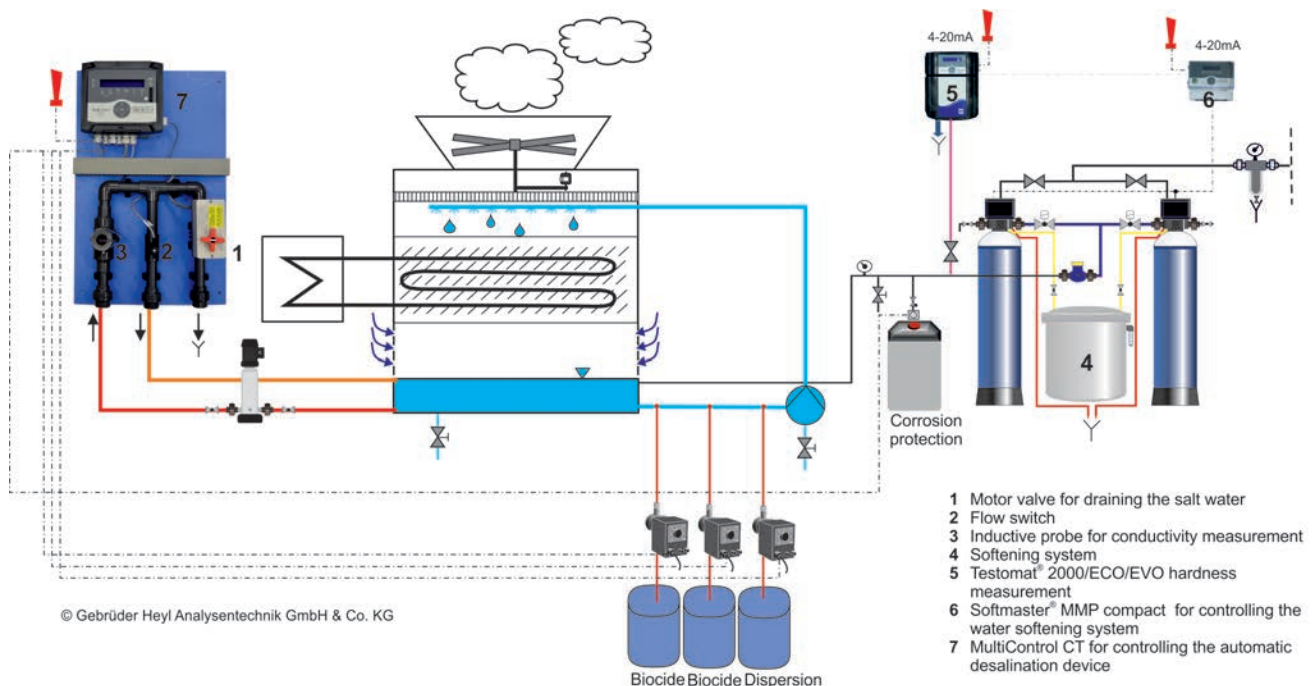
- Plug-in card for connecting a probe with two current outputs for measuring the inductive conductivity and temperature and for connecting a combination electrode for measuring the pH value.
- Plug-in card for connecting a probe with RS232 interface for measuring the inductive conductivity and temperature.
- Plug-in card for connecting a conductive conductivity probe, a PT100 or PT1000 temperature sensor with 2-, 3- or 4-wire technology and a combination electrode for measuring the pH value.

- Plug-in card with two 0/4-20 mA outputs for outputting the measured values and one RS232 interface for connecting an inductive conductivity probe.

A SD card is used to log measured values, messages, alarms and status changes. Even the firmware can be updated in this way.

There is also the option of a wireless measured value enquiry. To do this, simply replace the SD card used in the device with our **WLAN SD card**. The files can then be loaded via a browser and displayed graphically.

### Water treatment of feed water in cooling circuits with measuring instruments from Gebr. Heyl





The effect of a too low acid capacity on the water treatment facility and water quality is often underestimated.

Low acid capacity makes it difficult for the pH value in the swimming pool water to stabilize. The pH value in turn affects the filtration effect and therefore the disinfecting potential.

Acid capacity also strongly influences the occurrence of corrosion in parts of the facility that are in contact with water. The water is more aggressive the lower the acid capacity is.

This leads to corrosion on metal components such as pump drives and fiber backstops, untreated concrete water tanks and on gaps between tiles.

DIN 19643 recommends a weekly inspection of acid capacity in order to be able to permanently control the water quality and the state of the surfaces that are in contact with water.

It also recommends a maximum lower limit value of 0.3 mmol for the acid

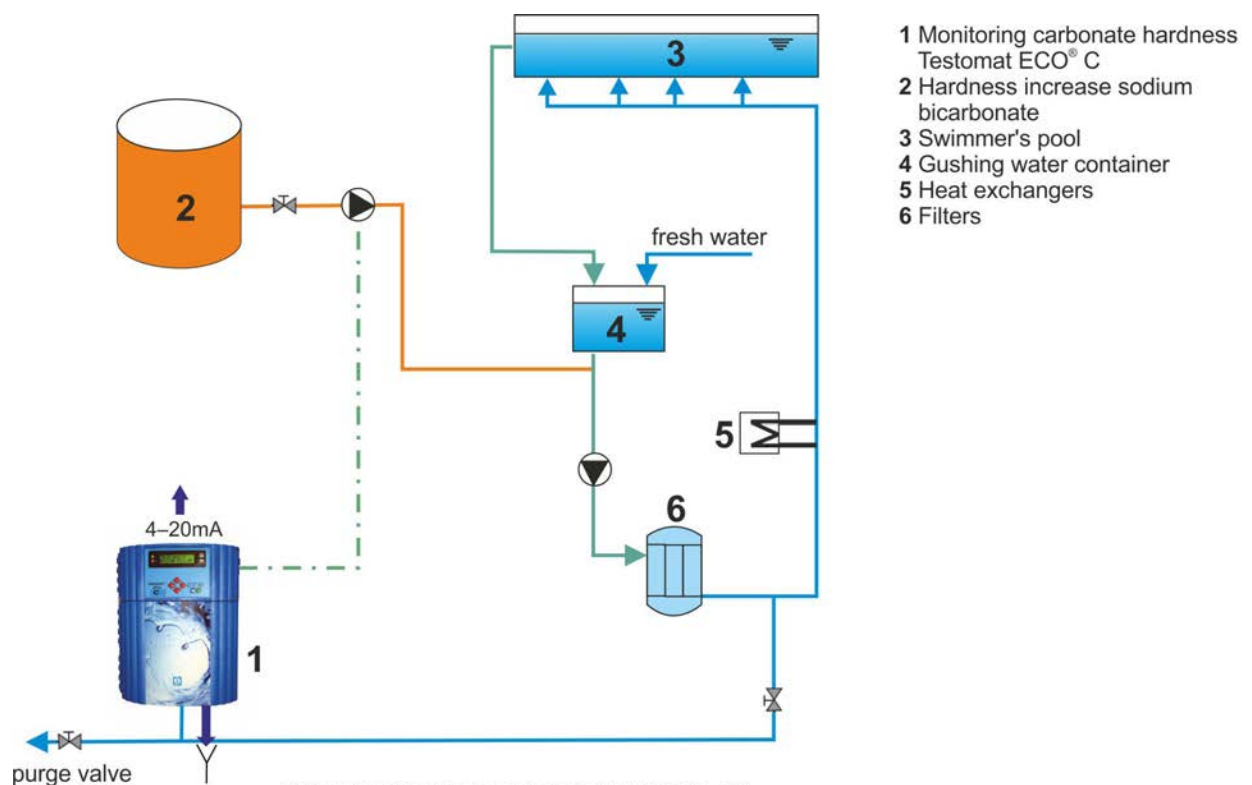


capacity in Jacuzzis and 0.7 mmol in swimmer's pools.

Through online analysis with the **Testomat ECO® C** the acid capacity can be stabilized automatically

Regular inspection also helps to reduce consumables such as disinfectants and stabilizers and thus helps to save costs.

### Monitoring carbonate hardness in a swimming pool's water cycle with Gebr. Heyl measuring devices



### When is it necessary to measure phosphate levels?

The measurement of the phosphate content in the wastewater of industrial processes becomes more and more important, because the phosphate values must be lower than the legally permitted values if the wastewater is discharged into the sewer system.

In accordance with § 11 of the German drinking water ordinance of 2001, the limits are 2,2 mg / l phosphorus (6.75 mg / l  $\text{PO}_4$ ) for phosphates added to the drinking water.

### Where do phosphates come from?

Phosphates are mainly found in fertilizers and detergents. They are released into the groundwater by agricultural fertilizers in the soil or by domestic wastewater with phosphate detergents. In industrial plants, orthophosphates ( $\text{PO}_4$ ) are directly fed into the processing water to prevent corrosion in their piping systems.

Industrial and agricultural discharges in rivers and lakes lead to a nutrient

surplus in the waters. This results in undesirable algae growth and a falling oxygen content in the water. The ecological balance suffers sustained damage.

Through the water cycle, high amounts of phosphates and nitrates also enter the ground water.

In order to prevent this environmental hazard, policies for the concentration of phosphates and nitrates in water have been established.

### Phosphates in Sewage Treatment Plants

In waste water treatment plants, phosphate concentration must be measured in order to ensure effective wastewater treatment. Phosphates are removed either by chemical precipitation or biological elimination from wastewater.

By feeding in dissolved iron salts (ferrous chloride), most of the phosphorus from wastewater is precipitated and deposited along with the contaminants from the primary settlement tank to the bottom of the basin.

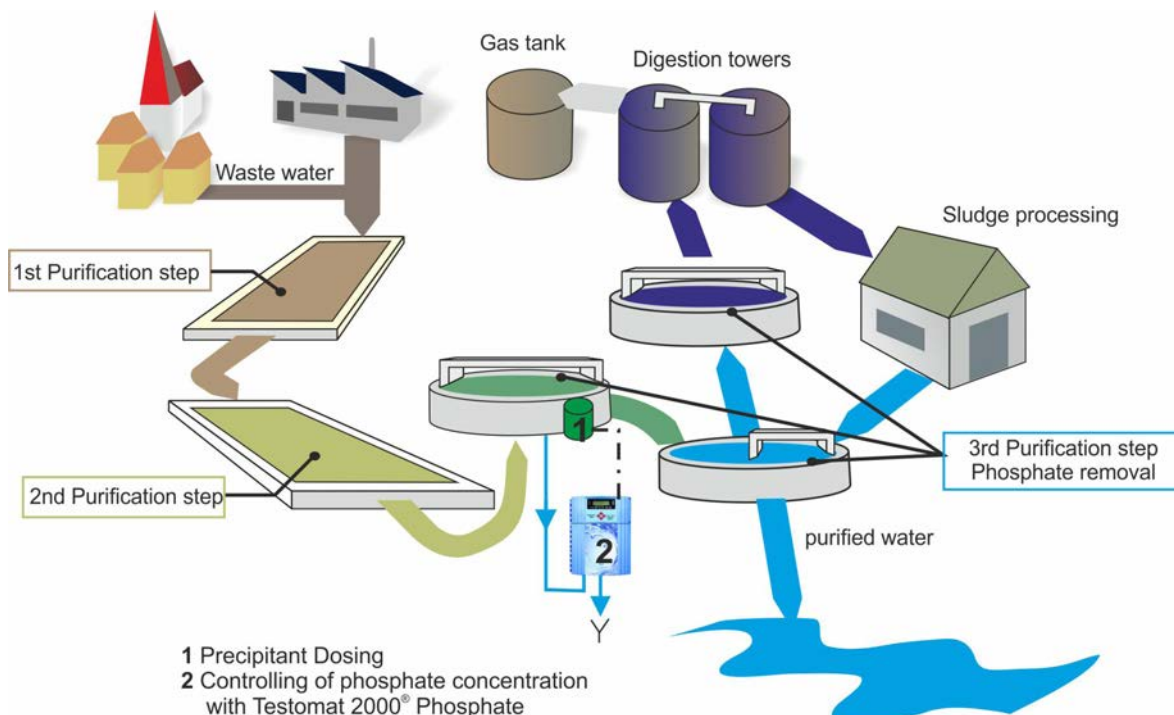
Increasingly important in wastewater treatment plants is the phosphate recovery from wastewater and sludge, since phosphorus is an important and finite raw material.

All these processes require an inspection of the phosphate content, which must be either conducted manually or continuously.

The **Testomat 2000® PO4** was developed for the online analysis of orthophosphate and operates within a measuring range of 0 - 10 mg/l  $\text{PO}_4$ .

Find the complete technical information on phosphate measurement with the **Testomat 2000® PO4** in the download section of our website [www.heylandanalysis.de](http://www.heylandanalysis.de).

### Phosphate measurement at the water treatment plant with the Gebr. Heyl phosphate measuring instrument



During galvanic processes such as copper plating, chromium plating or nickel plating or during surface treatment before painting (phosphating), large amounts of rinsing water are required after each process step.

Since the disposal of these process waters is very expensive, it makes sense for a company to process and reuse the process waters. The amount of waste water and fresh water can thus be limited.

Heavy metals and toxic constituents are removed during the on-site treatment.

In many cases, a chemical-physical process is used, e.g. ion exchangers. Regeneration of ion exchangers produces solutions with a high concentration of heavy metal salts, from which the metals are either deposited electrolytically or, in some cases, recycled directly to the galvanising baths.

The process water is neutralised with the help of acid or lye. Auxiliary substances and additional reaction steps eliminate any existing critical constituents such as cyanides or chromic acid.



Afterwards, sludge is produced with a flocculant, which removes oils, fats and heavy metals from the water.

The resulting clear phase can then be discharged into the sewer in consideration of the legal limit values.

### Limit values for chromium

The Drinking Water Ordinance (TrinkwV 2001/amendment November

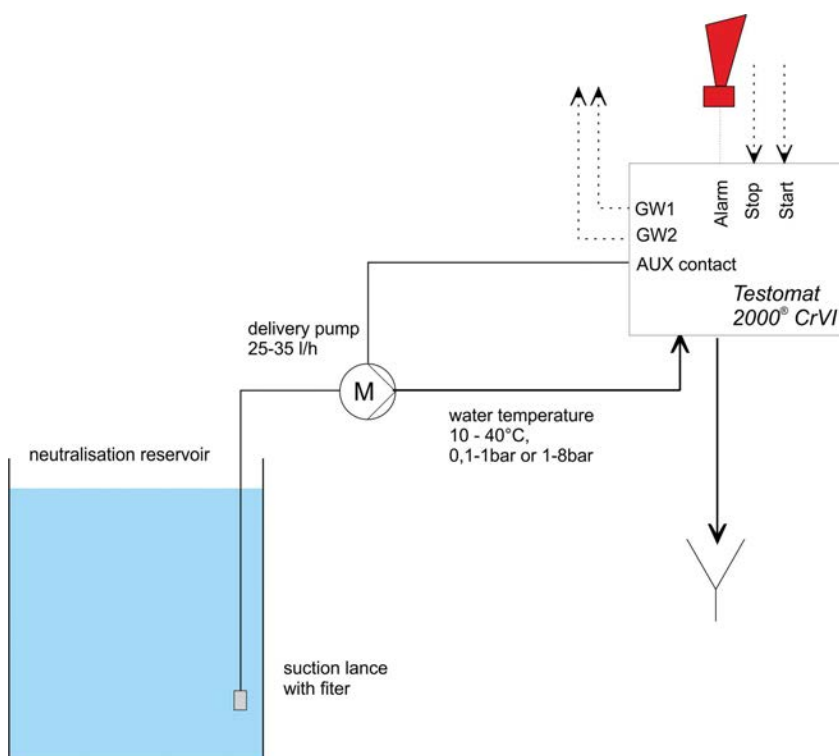
2011) prescribes a limit value of 0.05 mg/l chromium in drinking water.

The Waste Water Ordinance (AbwV) sets a limit of 0.05 mg/l chromium in the waste water of chemical industrial companies and a limit value of 0.25 g/t chromium for the iron, steel and malleable-iron foundry.

With a measuring range of 0.0-2.0 mg/l (chromate) and 0-1.0 mg/l (chromium VI), the **Testomat 2000® CrVI** is ideally suited for the required monitoring of these limit values.

Since the monitoring of limit values by the Testomat device takes place automatically online, the level of supervision required by personnel is low and the legal requirements are reliably and demonstrably adhered to and documented through data storage via SD card data loggers.

The analytical result is displayed after a reaction time of approx. 2 minutes. The **Testomat 2000® CrVI 0-5 ppm** can also be used for a broader monitoring range. The measuring range is 0.0-5.0 ppm (chromium VI) and 0.0-11.15 ppm (chromate).





The treatment process is subject to the requirements of the standard DIN EN 285 for steam sterilisation, among others. The steam or water used must not exceed the specified limit values, otherwise deposits and corrosion can occur on the metal surfaces of the instruments.



Conductivity:	< 15 µS/cm
pH-value:	5 – 7
Total hardness:	< 0,02 mmol/l
Salt content:	< 10 mg/l
Phosphate:	< 0,5 mg/l
Silicate (SiO <sub>2</sub> ):	< 1 mg/l
Chloride:	< 2 mg/l



This limit value measuring device can determine silicates in the measurement range from 0.3 to 1.2 ppm and thus corresponds to the specifications of the DIN standard EN 285 for a silicate monitoring device.

Find the complete technical information on **water treatment in hospitals** in the download section of our website [www.heyanalysis.de](http://www.heyanalysis.de).

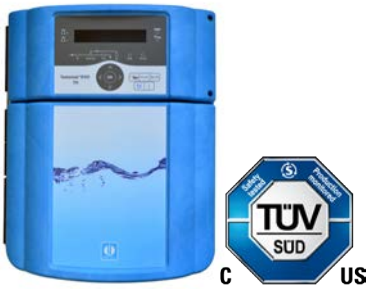

6 Permeate tank  
7 demineralized water cartridges  
8 Testomat® 808 SiO2  
9 MultiControl  
10 Large-scale sterilizer

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Product	Testomat® 808 - 2019	Testomat® 808 SiO <sub>2</sub> - 2019																								
																										
Description	limit value monitoring instrument for water hardness	limit value monitoring instrument for silica																								
Parameters	water hardness	silica SiO <sub>2</sub>																								
Monitoring range	0,02-5 °dH (0,4....89 ppm CaCO <sub>3</sub> )	0,3-1,2 ppm																								
Indicators Limit values on pageSeite 42	Type 300, 300 S, 301, 302, 303, 305, 310, 320, 330, 350	Type A + B for Testomat® 808 SiO <sub>2</sub>																								
Performance profile	<ul style="list-style-type: none"><li>• low water consumption</li><li>• state-of-the-art electronics</li><li>• modern indicator pump system</li><li>• error display</li><li>• indicator quantity display</li><li>• external rinsing valve control</li><li>• limit value evaluation/external control</li><li>• alarm processing</li><li>• internal and external rinsing via manual control</li><li>• 72 hours without supervision possible (in BOB mode)</li><li>• selector switch for pause interval; selector switch for adjusting the behavior of the relay when the limit value is exceeded</li></ul>	<ul style="list-style-type: none"><li>• Offering all the benefits of the Testomat® 808 - 2019</li></ul> <p>in addition:</p> <ul style="list-style-type: none"><li>• 2 selector switches for measuring intervals and evaluating limit values</li></ul>																								
Application	applications of continuous residual hardness monitoring, e.g.: <ul style="list-style-type: none"><li>• reverse osmosis plants</li><li>• soft water for commercial purposes</li><li>• pure water production plants</li><li>• galvanization</li></ul>	<ul style="list-style-type: none"><li>• Water treatment of sterilizations in hospitals</li><li>• Monitoring of silicate content in industrial waters</li></ul> <p>Application example on page 12</p>																								
Protection type/class	IP44 / I	IP44 / I																								
Supply voltage	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz																								
Power consumption	max. 16 VA	max. 16 VA																								
Dimensions	approx. 14.3" x 12.4" x 5.4" (W x H x D) 364 x 314 x 138 mm	approx. 14.3" x 12.4" x 5.4" (W x H x D) 364 x 314 x 138 mm with side pocket: 17.4" x 12.4" x 5.4" 442 x 314 x 138 mm																								
Weight	approx. 9.6 lbs (4.35 kg)	approx. 9.6 lbs (4.35 kg)																								
Operating pressure	14.5 to 58 psi (1 to 4 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)	14.5 to 58 psi (1 to 4 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)																								
Menu languages	—	—																								
Order numbers	<table><tr><td></td><td>24V</td><td>115 V</td><td>230 V</td></tr><tr><td>1-4 bar</td><td>100652</td><td>100651</td><td>100650</td></tr><tr><td>0,3-1 bar</td><td>100655</td><td>100654</td><td>100653</td></tr></table>		24V	115 V	230 V	1-4 bar	100652	100651	100650	0,3-1 bar	100655	100654	100653	<table><tr><td></td><td>24V</td><td>115 V</td><td>230 V</td></tr><tr><td>1-4 bar</td><td>100662</td><td>100661</td><td>100660</td></tr><tr><td>0,3-1 bar</td><td>100665</td><td>100664</td><td>100663</td></tr></table>		24V	115 V	230 V	1-4 bar	100662	100661	100660	0,3-1 bar	100665	100664	100663
	24V	115 V	230 V																							
1-4 bar	100652	100651	100650																							
0,3-1 bar	100655	100654	100653																							
	24V	115 V	230 V																							
1-4 bar	100662	100661	100660																							
0,3-1 bar	100665	100664	100663																							

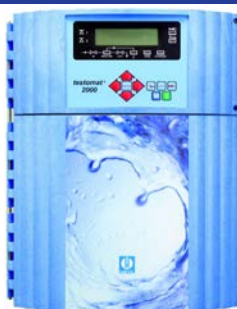
Product	Testomat® Modul TH	Testomat® Modul CL				
	<div></div> <div>New</div>	<div></div> <div>Preview</div>				
Description	measuring converter for residual total hardness	measuring converter for total chlorine				
Parameters	water hardness	total chlorine or free chlorine				
Measuring range	0,05-25 °dH	0 - 5 ppm (resolution 0,1)				
Indicators Limit values on pSeite 4040	TH 2005, TH 2025, TH 2100, TH 2250	Chlorine reagent set F (free) or Chlorine reagent set T (total)				
Performance profile	<ul style="list-style-type: none"><li>• device can be connected to an overriding control system</li><li>• operation via function keys, which also serve as display elements</li><li>• parameterisation with the Service Monitor program</li><li>• output of measurement values via a 4-20 mA interface and a RS232 interface</li><li>• 3 types of analysis triggers</li><li>• shared output for the alarm</li><li>• logging of error and maintenance messages with the SD card</li><li>• firmware update with the SD card</li><li>• USB connection for service purposes</li></ul>	<ul style="list-style-type: none"><li>• Offering all the benefits of the Testomat® Modul TH</li></ul>				
Application	Monitoring and checking of water quality e.g.: <ul style="list-style-type: none"><li>• water treatment facilities</li><li>• industrial boilers</li><li>• process water monitoring</li></ul>	Monitoring the decay behaviour in cooling towers after shock chlorination				
Protection type/class	IP43/40 (with/without cover) / I	IP43/40 (with/without cover) / I				
Supply voltage	24 VDC	24 VDC				
Power consumption	max. 1 A	max. 1 A				
Dimensions	approx. 10.6" x 13.8" x 5.8" 270 x 350 x 147 mm W x H x D	approx. 10.6" x 13.8" x 5.8" 270 x 350 x 147 mm W x H x D				
Weight	approx. 11.7 lbs (5.3 kg)	approx. 11.7 lbs (5.3 kg)				
Operating pressure	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)				
Relay contact load	max. 35 VAC / 60 VDC; max. 4 A	max. 35 VAC / 60 VDC; max. 4 A				
Order numbers	<div>24 V</div> <table><tr><td>with cover</td><td>116101</td></tr><tr><td>without cover</td><td>116102</td></tr></table>	with cover	116101	without cover	116102	
with cover	116101					
without cover	116102					




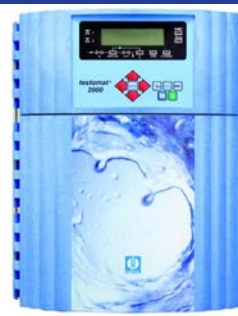
	Testomat® EVO TH		Testomat® EVO TH CAL	
				
<b>Description</b>	automatic online analysis units for water hardness		Online-Analysenautomat für Wasserhärte mit Kalibrierfunktion	
<b>Parameters</b>	Water hardness		Water hardness	
<b>Measuring range</b>	0,05-25 °dH		0,05-25 °dH	
<b>Indicators</b> Limit values on pSeite 4040	TH 2005, TH 2025, TH 2100, TH 2250		TH 2005, TH 2025, TH 2100, TH 2250	
<b>Performance profile</b>	<ul style="list-style-type: none"> <li>• Offering all the benefits of the Testomat ECO® in addition: <ul style="list-style-type: none"> <li>– built-in SD card for <ul style="list-style-type: none"> <li>– recording data, alarm, errors</li> <li>– firmware updates</li> <li>– importing and exporting settings</li> </ul> </li> <li>• optional: WLAN access for wireless read access to the SD card</li> <li>• transfer of measurement data and status via the RS232 port</li> <li>• there is also scope to connect a field bus converter or a converter for telecommunication networks</li> <li>• Operation &lt;0.3 bar with MepuClip®</li> </ul> </li> </ul>		<ul style="list-style-type: none"> <li>• Offering all the benefits of the Testomat® EVO TH in addition: <ul style="list-style-type: none"> <li>• with calibration function</li> </ul> </li> </ul>	
<b>Application</b>	Monitoring and checking of water quality e.g.: <ul style="list-style-type: none"> <li>• water treatment facilities</li> <li>• industrial boilers</li> <li>• process water monitoring</li> <li>• drinking water systems</li> </ul>		Monitoring and checking of water quality e.g.: <ul style="list-style-type: none"> <li>• water treatment facilities</li> <li>• industrial boilers</li> <li>• process water monitoring</li> <li>• drinking water systems</li> </ul>	
<b>Protection type/class</b>	IP44 / I		IP44 / I	
<b>Supply voltage</b>	100-240 VAC/ 100-353 VDC		100-240 VAC/ 100-353 VDC	
<b>Power consumption</b>	max. 30 VA		max. 30 VA	
<b>Dimensions</b>	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)		approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)	
<b>Weight</b>	approx. 19.8 lbs (9,0 kg)		approx. 19.8 lbs (9,0 kg)	
<b>Operating pressure</b>	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)		14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)	
<b>Menu languages</b>	German, English, French, Dutch, Spanish (more upon request)		German, English, French, Dutch, Spanish (more upon request)	
<b>Order numbers</b>	<b>24V</b>		<b>24V</b>	
	<b>100-240 VAC</b>		<b>100-240 VAC</b>	
	housing black	upon request	upon request	upon request
	housing blue	upon request	upon request	100712

## Product



## Testomat 2000®

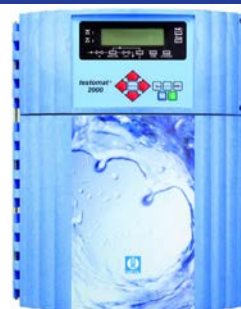
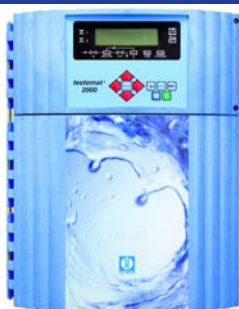
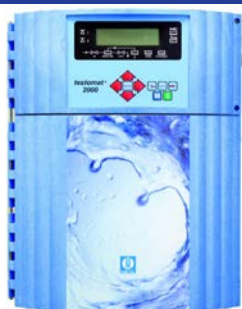


<b>Description</b>	automatic online analysis units for water hardness																																						
<b>Parameters</b>	water hardness, carbonate hardness, p-value, minus m-value																																						
<b>Measuring range</b>	0,05-25 °dH 0,5-20 °dH 0,1-15 mmol/l 0,05-0,5 mmol/l	water hardness carbonate hardness p-value minus m-value																																					
<b>Indicators</b> Limit values on pSeite 4040	TH 2005, TH 2025, TH 2100, TH 2250 TC 2050, TC 2100, TM 2005, TP 2100																																						
<b>Performance profile</b>	<ul style="list-style-type: none"> <li>freely selectable hardness unit: °dH, °f, ppm CaCO<sub>3</sub>, or mmol/l</li> <li>high measurement accuracy thanks to precise piston dosing pump</li> <li>monitoring of two measuring points (switching via external magnet valves)</li> <li>reliable, low-maintenance operation</li> <li>very simple menu-driven operation and programming via plain-text display</li> </ul> <ul style="list-style-type: none"> <li>BOB function</li> <li>two independently programmable limit value contacts for monitoring and control tasks</li> <li>recording of analysis results with optional plug-in card (SK910 current interface) for a point or line recorder (0/4–20 mA), SD card, or printer</li> </ul>																																						
<b>Application</b>	<ul style="list-style-type: none"> <li>water treatment plants</li> <li>water blending plants</li> <li>drinking water plants</li> <li>water softening plants</li> <li>decarbonization plants</li> <li>desalination plants</li> <li>boiler houses</li> <li>cooling towers</li> </ul>																																						
<b>Protection type/class</b>	IP65 / I																																						
<b>Supply voltage</b>	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz																																						
<b>Power consumption</b>	max. 30 VA																																						
<b>Dimensions</b>	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)																																						
<b>Weight</b>	approx. 20.9 lbs (9.5 kg)																																						
<b>Operating pressure</b>	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)																																						
<b>Menu languages</b>	German, English, French, Italian, Polish, Dutch																																						
<b>Order numbers</b>	<table> <thead> <tr> <th></th><th>24V</th><th>115 V</th><th>230 V</th></tr> </thead> <tbody> <tr> <td>German</td><td>100090</td><td>100100</td><td>100095</td></tr> <tr> <td>German without front sticker</td><td>100420</td><td>100421</td><td>100422</td></tr> <tr> <td>English</td><td>100091</td><td>100101</td><td>100096</td></tr> <tr> <td>French</td><td>100092</td><td>100102</td><td>100097</td></tr> <tr> <td>Italian</td><td>100093</td><td>100103</td><td>100098</td></tr> <tr> <td>Polish</td><td>100094</td><td>100104</td><td>100099</td></tr> <tr> <td>Dutch</td><td>100011</td><td>100012</td><td>100013</td></tr> <tr> <td>Spanish</td><td>100014</td><td>100015</td><td>100016</td></tr> </tbody> </table>				24V	115 V	230 V	German	100090	100100	100095	German without front sticker	100420	100421	100422	English	100091	100101	100096	French	100092	100102	100097	Italian	100093	100103	100098	Polish	100094	100104	100099	Dutch	100011	100012	100013	Spanish	100014	100015	100016
	24V	115 V	230 V																																				
German	100090	100100	100095																																				
German without front sticker	100420	100421	100422																																				
English	100091	100101	100096																																				
French	100092	100102	100097																																				
Italian	100093	100103	100098																																				
Polish	100094	100104	100099																																				
Dutch	100011	100012	100013																																				
Spanish	100014	100015	100016																																				

	Testomat 2000® Antox			Testomat 2000® CAL			
							
Description	automatic online analysis units for hardness of water with elevated chlorine or H <sub>2</sub> O <sub>2</sub> content			automatic online analysis unit for water hardness with additional calibration function			
Parameters	water hardness, carbonate hardness, p-value, minus m-value			water hardness, carbonate hardness, p-value, minus m-value			
Measuring range	0,05-25 °dH 0,5-20 °dH 0,1-15 mmol/l 0,05-0,5 mmol/l	water hardness carbonate hardness p-value minus m-value		0,05-25 °dH 0,5-20 °dH 0,1-15 mmol/l 0,05-0,5 mmol/l	water hardness carbonate hardness p-value minus m-value		
Indicators Limit values on pSeite 4040	TH 2005, TH 2025, TH 2100, TH 2250, TC 2050, TC 2100, TM 2005, TP 2100			TH 2005, TH 2025, TH 2100, TH 2250, TC 2050, TC 2100, TM 2005, TP 2100			
Performance profile	<ul style="list-style-type: none"><li>• Offering all the benefits of the Testomat 2000® in addition:</li><li>• pump for dosing a reducing agent By adding the Antox solution before determining the hardness, the interference by oxidising agents (for example chlorine) is reliably eliminated up to a concentration of 10 mg/l (Antox solution, see page 40).</li></ul>			<ul style="list-style-type: none"><li>• Offering all the benefits of the Testomat 2000® in addition:</li><li>• with calibration function</li></ul>			
Application	<ul style="list-style-type: none"><li>• control of water quality in areas where measurement errors can arise due to oxidizing agents</li></ul>			control of water quality for which calibration of the measuring instrument is important, e.g.: <ul style="list-style-type: none"><li>• pharmaceutical industry</li></ul>			
Protection type/class	IP65 / I			IP65 / I			
Supply voltage	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz			230–240 VAC, 115 VAC, 24 VAC all 50–60Hz			
Power consumption	max. 30 VA			max. 30 VA			
Dimensions	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)			approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)			
Weight	approx. 20.9 lbs (9.5 kg)			approx. 20.9 lbs (9.5 kg)			
Operating pressure	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)			14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)			
Menu languages	German, English			German, English, French, Italian, Dutch			
Order numbers		24V	115 V	230 V	24V	115 V	230 V
	German	100440	100450	100460	100210	100215	100220
	English	100441	100451	100461	100211	100216	100221
	French				100212	100217	100222
	Italian				100213	100218	100223
	Dutch				100214	100219	100224



Product		Testomat 2000® self clean	Testomat 2000® V																																																
																																																			
<b>Description</b>		automatic online analysis units for water hardness with cleaning function for difficult water	automatic online analysis unit for water hardness for regulating blending water																																																
<b>Parameters</b>		water hardness, carbonate hardness, p-value, minus m-value	Water hardness, Carbonate hardness																																																
<b>Measuring range</b>		0,05-25 °dH      water hardness 0,5-20 °dH      carbonate hardness 0,1-15 mmol/l      p-value 0,05-0,5 mmol/l      minus m-value	1,0–25,0 °dH      water hardness 1,0–20,0 °dH      carbonate hardness																																																
<b>Indicators</b> Limit values on pSeite 4040		TH 2005, TH 2025, TH 2100, TH 2250, TC 2050, TC 2100, TM 2005, TP 2100	TH 2005, TH 2025, TH 2100, TH 2250, TC 2050, TC 2100,																																																
<b>Performance profile</b>		<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat 2000®</li> <li>in addition:</li> <li>with dosing pump for dosing our cleaning agent for cleaning the measuring chamber after analysis For the cleaning solution see page 40</li> </ul>	<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat 2000®</li> <li>in addition:</li> <li>suitable in connection with a 3/2-way motor valve with 0/4–20 mA interface as a control system for water hardness and carbonate hardness of blending water</li> <li>the selection of the reagent determines the working range of the controller (= measuring range)</li> </ul>																																																
<b>Application</b>		<ul style="list-style-type: none"> <li>use for difficult water, e.g. calcium, biofilms, various other deposits</li> <li>extending service life</li> <li>reducing contamination in the measuring chamber</li> </ul>	<ul style="list-style-type: none"> <li>regulation of water blending systems (cooling circuits, process water)</li> </ul>																																																
<b>Protection type/class</b>		IP65 / I	IP65 / I																																																
<b>Supply voltage</b>		230–240 VAC, 115 VAC, 24 VAC all 50–60Hz	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz																																																
<b>Power consumption</b>		max. 30 VA	max. 30 VA																																																
<b>Dimensions</b>		approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)																																																
<b>Weight</b>		approx. 20.9 lbs (9.5 kg)	approx. 20.9 lbs (9.5 kg)																																																
<b>Operating pressure</b>		14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)																																																
<b>Menu languages</b>		German, English, French	German, English, French, Italian																																																
<b>Order numbers</b>		<table> <tr> <th></th><th>24V</th><th>115 V</th><th>230 V</th></tr> <tr> <td>German</td><td>100380</td><td>100390</td><td>100370</td></tr> <tr> <td>German without front sticker</td><td>—</td><td>—</td><td>100365</td></tr> <tr> <td>English</td><td>100381</td><td>100391</td><td>100371</td></tr> <tr> <td>French</td><td>100382</td><td>100392</td><td>100372</td></tr> <tr> <td>Italian</td><td></td><td></td><td></td></tr> </table>		24V	115 V	230 V	German	100380	100390	100370	German without front sticker	—	—	100365	English	100381	100391	100371	French	100382	100392	100372	Italian				<table> <tr> <th></th><th>24V</th><th>115 V</th><th>230 V</th></tr> <tr> <td></td><td>100170</td><td>100175</td><td>100180</td></tr> <tr> <td></td><td>—</td><td>—</td><td>—</td></tr> <tr> <td></td><td>100171</td><td>100176</td><td>100181</td></tr> <tr> <td></td><td>100172</td><td>100177</td><td>100182</td></tr> <tr> <td></td><td>100173</td><td>100178</td><td>100183</td></tr> </table>		24V	115 V	230 V		100170	100175	100180		—	—	—		100171	100176	100181		100172	100177	100182		100173	100178	100183
	24V	115 V	230 V																																																
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	100170	100175	100180																																																
	—	—	—																																																
	100171	100176	100181																																																
	100172	100177	100182																																																
	100173	100178	100183																																																

**Testomat 2000® DUO**
**Testomat 2000® DUO CN**
**Testomat 2000® CN**


automatic online analysis units for water hardness for monitoring two measuring points

automatic online analysis units for water hardness for monitoring two measuring points for the Chinese market

automatic online analysis unit for water hardness for the Chinese market, with Chinese menu navigation

water hardness, carbonate hardness, p-value, minus m-value

water hardness, carbonate hardness, p-value, minus m-value

water hardness, carbonate hardness, p-value, minus m-value

0,05-25 °dH      water hardness  
0,5-20 °dH      carbonate hardness  
0,1-15 mmol/l      p-value  
0,05-0,5 mmol/l      minus m-value

0,05-25 °dH      water hardness  
0,5-20 °dH      carbonate hardness  
0,1-15 mmol/l      p-value  
0,05-0,5 mmol/l      minus m-value

0,05-25 °dH      water hardness  
0,5-20 °dH      carbonate hardness  
0,1-15 mmol/l      p-value  
0,05-0,5 mmol/l      minus m-value

TH 2005, TH 2025, TH 2100,  
TH 2250, TC 2050, TC 2100,  
TM 2005, TP 2100

TH 2005, TH 2025, TH 2100,  
TH 2250, TC 2050, TC 2100,  
TM 2005, TP 2100

TH 2005, TH 2025, TH 2100,  
TH 2250, TC 2050, TC 2100,  
TM 2005, TP 2100

- Offering all the benefits of the Testomat 2000® in addition:
- monitoring of two different measuring points with different indicator types, e.g. water hardness with different measurement ranges or water hardness and carbonate hardness
- automatic switching between measuring points
- one input available for limiting measuring point 1

- Offering all the benefits of the Testomat 2000® DUO in addition:
- Chinese menu navigation for the Asian market

- Offering all the benefits of the Testomat 2000® in addition:
- Chinese menu navigation for the Asian market

- use in two circuits with different hardnesses
- measurement of inlet and outlet hardness

- use in two circuits with different hardnesses
- measurement of inlet and outlet hardness

- the same areas of application such as Testomat 2000®

IP65 / I

IP65 / I

IP65 / I

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

max. 30 VA

max. 30 VA

max. 30 VA

approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

approx. 20.9 lbs (9.5 kg)

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14.5 to 116 psi (1 to 8 bar) or  
4.4 to 14.5 psi (0.3 to 1 bar)

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14.5 to 116 psi (1 to 8 bar) or  
4.4 to 14.5 psi (0.3 to 1 bar)

German, English, French,  
Italian, Polish



Mandarin and English

Mandarin and English

	24V	115 V	230 V
German	100290	100295	100300
English	100291	100296	100301
French	100292	100297	100302
Italian	100293	100298	100303
Polish	100294	100299	100304

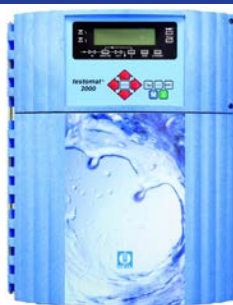
	24V	115 V	230 V
Mandarin	110219	110220	110221

	230 V
Mandarin incl. SD card data logger	110212
Mandarin without SD card data logger	110215

Product		Testomat 2000® THCL	Testomat 2000® CLO2																																
																																			
<b>Description</b>		automatic online analysis unit for determining total chlorine and water hardness	automatic online analysis unit for determining chlorine dioxide content																																
<b>Parameters</b>		total chlorine water hardness	chlorine dioxide ClO <sub>2</sub>																																
<b>Measuring range (resolution)</b>		0,00-0,99 mg/l (0,01) 1,0-2,5 mg/l (0,1) 0,25-2,5°dH (0,05) } total chlorine water hardness	0,00-1,88 mg/l (0,02) 1,9-4,7 mg/l (0,2)																																
<b>Indicators</b> Limit values on pSeite 4041		TH 2025, CL 2250 A, CL 2250 B, CL 2250 C	CLO2 reagent set A and B																																
<b>Performance profile</b>		<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat 2000®</li> <li>in addition:</li> <li>combination of total chlorine and hardness measuring instrument</li> </ul>	<ul style="list-style-type: none"> <li>Offering all the benefits of the Testomat 2000®</li> <li>in addition:</li> <li>the analysis result is displayed after a reaction time of approx. one minute</li> </ul>																																
<b>Application</b>		<ul style="list-style-type: none"> <li>medical technology (dialysis)</li> <li>corrosion protection</li> <li>protection for reverse osmosis membranes</li> <li>monitoring of softener and chlorination systems for drinking water or swimming pools</li> </ul>	<ul style="list-style-type: none"> <li>disinfectant monitoring for drinking water and process water</li> </ul>																																
<b>Protection type/class</b>		IP65 / I	IP65 / I																																
<b>Supply voltage</b>		230–240 VAC, 115 VAC, 24 VAC all 50–60Hz	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz																																
<b>Power consumption</b>		max. 30 VA	max. 30 VA																																
<b>Dimensions</b>		approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)																																
<b>Weight</b>		approx. 20.9 lbs (9.5 kg)	approx. 20.9 lbs (9.5 kg)																																
<b>Operating pressure</b>		14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)																																
<b>Menu languages</b>		German, English, French	German, English, French																																
<b>Order numbers</b>		<table> <tr> <th></th><th>24V</th><th>115 V</th><th>230 V</th></tr> <tr> <td>German</td><td>100270</td><td>100275</td><td>100280</td></tr> <tr> <td>English</td><td>100271</td><td>100276</td><td>100281</td></tr> <tr> <td>French</td><td>100272</td><td>100277</td><td>100282</td></tr> </table>		24V	115 V	230 V	German	100270	100275	100280	English	100271	100276	100281	French	100272	100277	100282	<table> <tr> <th></th><th>24V</th><th>115 V</th><th>230 V</th></tr> <tr> <td>German</td><td>100500</td><td>100505</td><td>100510</td></tr> <tr> <td>English</td><td>100501</td><td>100506</td><td>100511</td></tr> <tr> <td>French</td><td>100502</td><td>100507</td><td>100512</td></tr> </table>		24V	115 V	230 V	German	100500	100505	100510	English	100501	100506	100511	French	100502	100507	100512
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	24V	115 V	230 V																																
German	100500	100505	100510																																
English	100501	100506	100511																																
French	100502	100507	100512																																



## Testomat 2000® CLF



automatic online analysis unit for determining chlorine content

free chlorine

0,00-0,99 mg/l (0,01)  
1,0-2,5 mg/l (0,1)

CL 2250 A, CL 2250 B

- Offering all the benefits of the Testomat 2000®
- in addition:
- the analysis result is displayed after a reaction time of approx. one minute

- monitoring of chlorination systems for drinking water/swimming pool water
- protection for reverse osmosis membranes
- monitoring of biocides and conditioning agents containing chlorine

IP65 / I

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

max. 30 VA

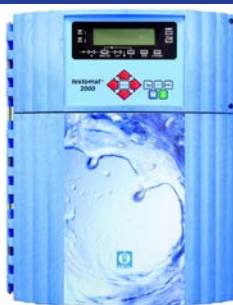
approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

approx. 20.9 lbs (9.5 kg)

14.5 to 116 psi (1 to 8 bar)  
4.4 to 14.5 psi (0.3 to 1 bar)

German, English, French,

## Testomat 2000® CLT



automatic online analysis unit for determining chlorine content

total chlorine or free chlorine

total chlorine or free chlorine  
0,00-0,99 mg/l 0,00-0,99 mg/l  
1,0-2,5 mg/l 1,0-2,5 mg/l

CL 2250 A, CL 2250 B, CL 2250 C

- Offering all the benefits of the Testomat 2000®
- in addition:
- the analysis result is displayed after a reaction time of approx. one minute
- can be converted for CLF (free chlorine)

- monitoring of chlorination systems for drinking water/swimming pool water
- protection for reverse osmosis membranes
- monitoring of biocides and conditioning agents containing chlorine

IP65 / I

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

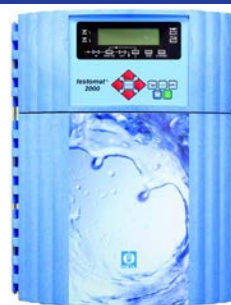
max. 30 VA

approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

approx. 20.9 lbs (9.5 kg)

14.5 to 116 psi (1 to 8 bar) or  
4.4 to 14.5 psi (0.3 to 1 bar)

German, English, French,

Testomat 2000® CLT  
self clean

automatic online analysis unit for determining chlorine content with cleaning function for difficult water

total chlorine

0,00-0,99 mg/l (0,01)  
1,0-2,5 mg/l (0,1)

CL 2250 A, CL 2250 B, CL 2250 C

- Offering all the benefits of the Testomat 2000®
- in addition:
- the analysis result is displayed after a reaction time of approx. one minute
- with dosing pump for dosing our cleaning agent for cleaning the measuring chamber after analysis (see page 39)

- disinfectant monitoring for drinking water and process water
- medical technology (dialysis)

IP65 / I

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

max. 30 VA

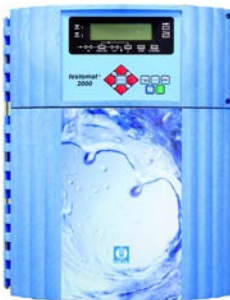

approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

approx. 20.9 lbs (9.5 kg)

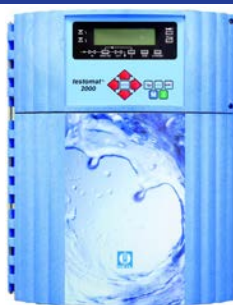
14.5 to 116 psi (1 to 8 bar) or  
4.4 to 14.5 psi (0.3 to 1 bar)

German, English, French

	24V	115 V	230 V	24V	115 V	230 V	24V	115 V	230 V
German	100230	100235	100240	100130	100135	100140	upon request	upon request	100245
English	100231	100236	100241	100131	100136	100141	upon request	100256	100246
French	100232	100237	100242	100132	100137	100142	upon request	upon request	100247

Product		Testomat 2000® Br			Testomat 2000® CrVI Testomat 2000® CrVI 0-5ppm																																																	
																																																						
Description		automatic online analysis unit for determining bromine content			automatic online analysis unit for determining chromate or chromium VI content																																																	
Parameters		bromine Br <sub>2</sub>			chromate (CrO <sub>4</sub> <sup>2-</sup> ) or chromium VI (CrVI)																																																	
Measuring range (resolution)		0,00-2.23 mg/l and 2.3-5.6 mg/l			<table><tr><td>Type</td><td>CrVI</td><td>CrVI 0-5ppm</td><td>resol.</td></tr><tr><td rowspan="3">Chromate</td><td>0,00 - 0,99</td><td>0,00 - 0,99</td><td>0,01</td></tr><tr><td>1,0-2,0</td><td>1,0-3,0</td><td>0,1</td></tr><tr><td>-</td><td>3,0 - 5,0</td><td>0,2</td></tr><tr><td>Chromium</td><td>0,00 - 0,99</td><td>0,00 - 11,15</td><td>0,01</td></tr></table>				Type	CrVI	CrVI 0-5ppm	resol.	Chromate	0,00 - 0,99	0,00 - 0,99	0,01	1,0-2,0	1,0-3,0	0,1	-	3,0 - 5,0	0,2	Chromium	0,00 - 0,99	0,00 - 11,15	0,01																												
Type	CrVI	CrVI 0-5ppm	resol.																																																			
Chromate	0,00 - 0,99	0,00 - 0,99	0,01																																																			
	1,0-2,0	1,0-3,0	0,1																																																			
	-	3,0 - 5,0	0,2																																																			
Chromium	0,00 - 0,99	0,00 - 11,15	0,01																																																			
Indicators Limit values on pageSeite 40		bromine reagent set			CrVI 2100 A, CrVI 2100 B																																																	
Performance profile		<ul style="list-style-type: none"><li>Offering all the benefits of the Testomat 2000®</li><li>in addition:</li><li>the analysis result is displayed after a reaction time of approx. one minute</li></ul>			<ul style="list-style-type: none"><li>Offering all the benefits of the Testomat 2000®</li><li>in addition:</li><li>the analysis result is displayed after a reaction time of approx. 2 to 3 minutes</li></ul>																																																	
Application		<ul style="list-style-type: none"><li>monitoring the dosing of disinfectant</li></ul>			<ul style="list-style-type: none"><li>monitoring of chromate content waste water in galvanization plants</li><li>control of waste water in the metalworking industry</li></ul> <p>Application example on page 11</p>																																																	
Protection type/class		IP65 / I			IP65 / I																																																	
Supply voltage		230–240 VAC, 115 VAC, 24 VAC all 50–60Hz			230–240 VAC, 115 VAC, 24 VAC all 50–60Hz																																																	
Power consumption		max. 30 VA			max. 30 VA																																																	
Dimensions		approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)			approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)																																																	
Weight		approx. 20.9 lbs (9.5 kg)			approx. 20.9 lbs (9.5 kg)																																																	
Operating pressure		14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)			14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)																																																	
Menu languages		German, English, French			German, English, French,																																																	
Order numbers		<table><tr><td></td><td>24V</td><td>115 V</td><td>230 V</td></tr><tr><td>German</td><td>100520</td><td>100525</td><td>100530</td></tr><tr><td>English</td><td>100521</td><td>100526</td><td>100531</td></tr><tr><td>French</td><td>100522</td><td>100527</td><td>100532</td></tr><tr><td>German</td><td colspan="3" rowspan="3"></td></tr><tr><td>English</td></tr><tr><td>French</td></tr></table>				24V	115 V	230 V	German	100520	100525	100530	English	100521	100526	100531	French	100522	100527	100532	German				English	French	<table><tr><td>Type</td><td>24V</td><td>115 V</td><td>230 V</td></tr><tr><td rowspan="3">CrVI</td><td>100310</td><td>100315</td><td>100320</td></tr><tr><td>100311</td><td>100316</td><td>100321</td></tr><tr><td>100312</td><td>100317</td><td>100322</td></tr><tr><td rowspan="3">CrVI 0-5ppm</td><td>request</td><td>request</td><td>100640</td></tr><tr><td>request</td><td>request</td><td>100641</td></tr><tr><td>request</td><td>request</td><td>request</td></tr></table>				Type	24V	115 V	230 V	CrVI	100310	100315	100320	100311	100316	100321	100312	100317	100322	CrVI 0-5ppm	request	request	100640	request	request	100641	request	request	request
	24V	115 V	230 V																																																			
German	100520	100525	100530																																																			
English	100521	100526	100531																																																			
French	100522	100527	100532																																																			
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English																																																						
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Type	24V	115 V	230 V																																																			
CrVI	100310	100315	100320																																																			
	100311	100316	100321																																																			
	100312	100317	100322																																																			
CrVI 0-5ppm	request	request	100640																																																			
	request	request	100641																																																			
	request	request	request																																																			

## Testomat 2000® Fe



automatic online analysis unit for determining iron content

iron (Fe (II), Fe (III))

0,00-0,65 mg/l and  
0,7-1,0 mg/l

FE 2005 A, FE 2005 B

- Offering all the benefits of the Testomat 2000®
- in addition:
- the analysis result is displayed after a reaction time of approx. 7 minutes

- monitoring of systems for removing iron from well water
- controlling industrial or drinking water

IP65 / I

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

max. 30 VA

approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

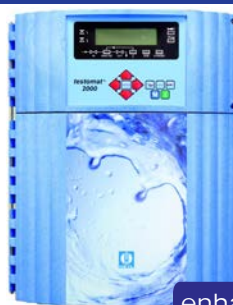
approx. 20.9 lbs (9.5 kg)

14.5 to 116 psi (1 to 8 bar) or  
4.4 to 14.5 psi (0.3 to 1 bar)

German, English, French, Dutch,  
Italian, Polish

	24V	115 V	230 V
German	100150	100155	100160
English	100151	100156	100161
French	100152	100157	100162
Italian	100153	100158	100163
Polish	100154	100159	100164
Dutch.	100186	100187	100188
Spanish	—	—	—

## Testomat 2000® PO4



enhanced

automatic online analysis unit for determining phosphate content

phosphate PO<sub>4</sub>

0,0 - 7,0 mg/l (0,1)  
7,0 - 10,0 mg/l (0,25)

PO4 reagent set 2100

- Offering all the benefits of the Testomat 2000®
- in addition:
- the analysis result is displayed after a reaction time of approx. 10 minutes
- choose between the 500 ml bottles or the large reagent containers (20 and 5 litre containers)

- monitoring of process water
- conditioning of production water
- treated wastewater (sewage treatment plants, biogas plants)
- online – environmental analysis

Application example on page 10

IP65 / I

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

max. 30 VA

approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

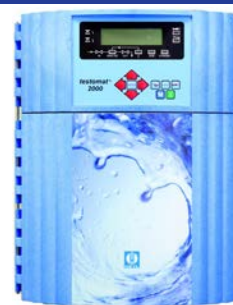
approx. 20.9 lbs (9.5 kg)

14.5 to 116 psi (1 to 8 bar) or  
4.4 to 14.5 psi (0.3 to 1 bar)

German, English, French, Dutch,  
Spanish

	24V	115 V	230 V
German	100560	100565	100570
English	100561	100566	100571
French	100562	100567	100572
Italian	—	—	—
Polish	—	—	—
Dutch.	100563	upon request	100573
Spanish	100564	100568	upon request

## Testomat 2000® Polymer



automatic online analysis unit for determining polyacrylate content

anionic polyacrylates

customer-specific, e.g.  
0,0-50,0 mg/l

It is necessary to customize the Testomat 2000® Polymer because of the large amount of polyacrylates, which can be measured with this unit. Either use your existing reagents or use our polymer reagents.

- Offering all the benefits of the Testomat 2000®
- in addition:
- the analysis result is displayed after a reaction time of approx. 7 minutes
- scaling factor adjustable from 0.01 to 99,99 to accommodate the reagents used

- monitoring of conditioning agents in cooling and heating circuits

IP65 / I

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

max. 30 VA

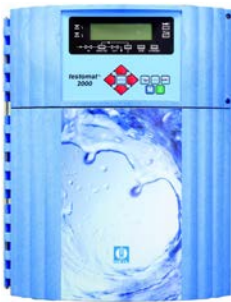

approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

approx. 20.9 lbs (9.5 kg)

14.5 to 116 psi (1 to 8 bar) or  
4.4 to 14.5 psi (0.3 to 1 bar)

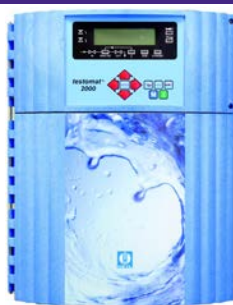
German, English, French

	24V	115 V	230 V
German	upon request	upon request	100470
English	upon request	100472	100473
French	upon request	upon request	100471

Product	Testomat 2000® SO3	Titromat® TH																																
																																		
Description	automatic online analysis unit for determining sulfite content	automatic titration unit for determining water hardness																																
Parameters	sulfite SO <sub>3</sub> <sup>2-</sup>	water hardness																																
Measuring range (resolution)	0,0-5 mg/l (0,1) 5 - 10 mg/l (0,5) 10-50 mg/l (1)	2,5-50,0 °dH (2,5)																																
Indicators Limit values on pageSeite 40	Sulfite reagent A Sulfite reagent B	TH 2500 reagent A, TH 2500 reagent B																																
Performance profile	<ul style="list-style-type: none"><li>Offering all the benefits of the Testomat 2000®</li></ul> <p>in addition:</p> <ul style="list-style-type: none"><li>the analysis result is displayed after a reaction time of approx. 3 minutes</li></ul>	<ul style="list-style-type: none"><li>Offering all the benefits of the Testomat 2000®</li></ul>																																
Application	<ul style="list-style-type: none"><li>monitoring of boiler feed water in steam boiler systems (sulfite for oxygen binding)</li></ul> <p>Application example on page 4</p>	<ul style="list-style-type: none"><li>drinking water production and supply,</li><li>raw water monitoring</li></ul>																																
Protection type/class	IP65 / I	IP65 / I																																
Supply voltage	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz																																
Power consumption	max. 30 VA	max. 30 VA																																
Dimensions	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)																																
Weight	approx. 9,5 kg	approx. 9,5 kg																																
Operating pressure	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)																																
Menu languages	German, English	German, English, French																																
Order numbers	<table><tr><th></th><th>24V</th><th>115 V</th><th>230 V</th></tr><tr><td>German</td><td>100350</td><td>100355</td><td>100360</td></tr><tr><td>English</td><td>100351</td><td>100356</td><td>100361</td></tr><tr><td>French</td><td></td><td></td><td></td></tr></table>		24V	115 V	230 V	German	100350	100355	100360	English	100351	100356	100361	French				<table><tr><th></th><th>24V</th><th>115 V</th><th>230 V</th></tr><tr><td></td><td>110110</td><td>110115</td><td>110120</td></tr><tr><td></td><td>110111</td><td>110116</td><td>110121</td></tr><tr><td></td><td>110112</td><td>110117</td><td>110122</td></tr></table>		24V	115 V	230 V		110110	110115	110120		110111	110116	110121		110112	110117	110122
	24V	115 V	230 V																															
German	100350	100355	100360																															
English	100351	100356	100361																															
French																																		
	24V	115 V	230 V																															
	110110	110115	110120																															
	110111	110116	110121																															
	110112	110117	110122																															



## Titromat® KH



automatic titration unit for determining carbonate hardness

carbonate hardness

5-150 °KH (5)  
2-60 °KH (2)

TC 2150 reagent A,  
TC 2150 reagent B

- Offering all the benefits of the Testomat 2000®
- special for high hardness measuring ranges

- alkalinity of open coolant circuits

IP65 / I

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

max. 30 VA

approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

approx. 9,5 kg

14.5 to 116 psi (1 to 8 bar) or  
4.4 to 14.5 psi (0.3 to 1 bar)

German, English, French

## Titromat® M1



automatic titration unit for determining carbonate hardness

carbonate hardness (m-value)

0,05-1,00 °dH (0,025)  
0,09-1,80 °f (0,045)

TC 2010 reagent A,  
TC 2010 reagent B

- Offering all the benefits of the Testomat 2000®
- special for low hardness measuring ranges

- corrosion monitoring in boiler feed water,
- residual alkalinity after decarbonization (e.g., breweries)

IP65 / I

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

max. 30 VA

approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

approx. 9,5 kg

14.5 to 116 psi (1 to 8 bar) or  
4.4 to 14.5 psi (0.3 to 1 bar)

German, English, French

## Titromat® M2



automatic titration unit for determining carbonate hardness

carbonate hardness (m-value)

0,05-2,00 °dH (0,05)  
0,09-3,60 °f (0,09)

TC 2020 reagent A,  
TC 2020 reagent B

- Offering all the benefits of the Testomat 2000®
- special for low hardness measuring ranges

- corrosion monitoring in boiler feed water,
- residual alkalinity after decarbonization (e.g., breweries)

IP65 / I

230–240 VAC, 115 VAC, 24 VAC  
all 50–60Hz

max. 30 VA


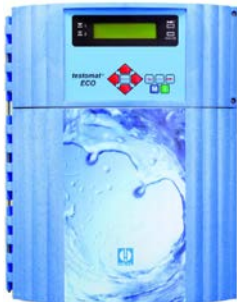
approx. 15" x 18.9" x 11"  
380 x 480 x 280 mm (W x H x D)

approx. 9,5 kg

14.5 to 116 psi (1 to 8 bar) or  
4.4 to 14.5 psi (0.3 to 1 bar)

German, English, French

	24V	115 V	230 V	24V	115 V	230 V	24V	115 V	230 V
German	110190	110195	110200	110150	110155	110160	110130	110135	110140
English	110191	110196	110201	110151	110156	110161	110131	110136	110141
French	110192	110197	110202	110152	110157	110162	110132	110137	110142

Product	Testomat ECO®	Testomat ECO® C															
																	
Description	automatic online analysis units for water hardness	automatic online analysis units for carbonate hardness															
Parameters	Water hardness	Carbonate hardness Acid capacity															
Measuring range	0,05-25 °dH	0,18-3,58 mmol/l / 0,36-7,16 mmol/l 0,5-10,0 °dH / 1,0-20,0°dH															
Indicators Limit values on pageSeite 40	TH 2005, TH 2025, TH 2100, TH 2250	TC 2050, TC 2100															
Performance profile	<ul style="list-style-type: none"><li>• freely selectable hardness unit: °dH, °f, ppm CaCO<sub>3</sub> or mmol/l</li><li>• high measurement accuracy thanks to precise piston dosing pump</li><li>• two independent limit values (choice of 1, 2, or 3 bad analyses before the limit value relay switches) and adjustable switching functions</li><li>• reliable, low-maintenance operation</li><li>• very simple menu-driven operation and programming via plain-text display</li><li>• two neutral changeover contacts</li><li>• error message output (neutral changeover)</li><li>• current output 0/4–20 mA</li><li>• BOB function</li></ul>	<ul style="list-style-type: none"><li>• Offering all the benefits of the Testomat ECO®</li></ul> deviating from this: <ul style="list-style-type: none"><li>• determinable measuring of carbonate hardness/acid capacity in mmol/l via indicator selection</li><li>• no BOB function</li></ul>															
Application	monitoring and control of water quality, e.g.: <ul style="list-style-type: none"><li>• water treatment plants</li><li>• drinking water plants</li></ul>	monitoring and control of water quality, e.g.: <ul style="list-style-type: none"><li>• water treatment plants</li><li>• drinking water plants</li><li>• Swimming pool water</li></ul> automatic hardness increase of swimming pool water via online analysis (application page 9)															
Protection type/class	IP65 / I	IP65 / I															
Supply voltage	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz	230–240 VAC, 115 VAC, 24 VAC all 50–60Hz															
Power consumption	max. 30 VA	max. 30 VA															
Dimensions	approx. 15" x 18.9" x 11" 380 x 480 x 280 mm (W x H x D)	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)															
Weight	approx. 19.8 lbs (9.0 kg)	approx. 20.9 lbs (9.5 kg)															
Operating pressure	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)	14.5 to 116 psi (1 to 8 bar) or 4.4 to 14.5 psi (0.3 to 1 bar)															
Menu languages	German, English, French, Italian, Polish, Dutch, Spanish	German, English, French, Dutch															
Order numbers	<table><tr><th>24V</th><th>115 V</th><th>230 V</th></tr><tr><td>100112</td><td>100117</td><td>100122</td></tr><tr><td>100430</td><td>100431</td><td>100432</td></tr></table>	24V	115 V	230 V	100112	100117	100122	100430	100431	100432	<table><tr><th>24V</th><th>115 V</th><th>230 V</th></tr><tr><td>100115</td><td>100116</td><td>100121</td></tr></table>	24V	115 V	230 V	100115	100116	100121
24V	115 V	230 V															
100112	100117	100122															
100430	100431	100432															
24V	115 V	230 V															
100115	100116	100121															
without front sticker																	

## Selection help






Our Testomat devices have many uses in water analysis. This table will help you find the Testomat device suited to your needs.

	chlorination systems	decarbonization systems	iron removal systems	water softening systems	galvanization	boiler feed water	sewage treatment plants	cooling towers	medical technology	with dosing of antioxidants	with calibration function	with self-cleaning measuring chamber	osmosis systems	swimming pool	sterilisation/hospitals	drinking water supply	monitoring disinfectant dosing	monitoring chromate content	monitoring conditioning agents	monitoring two measuring points	water treatment	water blending
Testomat® 808	☐	☐	☐	☑	☑	☑	☐	☑	☐	☐	☐	☐	☑	☑	☑	☐	☐	☐	☐	☐	☑	☑
Testomat® 808 SiO <sub>2</sub>	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☑	☐	☐	☐	☐	☐	☑	☐
Testomat ECO®	☐	☐	☐	☑	☑	☑	☐	☑	☐	☐	☐	☐	☑	☑	☑	☐	☐	☐	☐	☐	☑	☑
Testomat® EVO TH	☐	☐	☐	☑	☑	☑	☐	☑	☐	☐	☐	☐	☑	☑	☑	☐	☐	☐	☐	☐	☑	☑
Testomat® EVO TH CAL	☐	☐	☐	☑	☑	☑	☐	☑	☐	☐	☑	☐	☑	☑	☑	☐	☐	☐	☐	☐	☑	☑
Testomat ECO® C	☐	☑	☐	☑	☑	☑	☐	☑	☐	☐	☐	☐	☑	☑	☐	☐	☐	☐	☐	☐	☑	☑
Testomat 2000®	☐	☑	☐	☑	☑	☑	☐	☑	☐	☐	☐	☐	☑	☑	☑	☐	☐	☐	☐	☐	☑	☑
Testomat 2000® Antox	☐	☑	☐	☑	☑	☑	☐	☑	☐	☐	☐	☐	☑	☑	☐	☐	☐	☐	☐	☐	☑	☑
Testomat 2000® BR	☐	☐	☐	☐	☑	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☑	☐	☐	☐	☑	☐
Testomat 2000® CAL	☐	☑	☐	☑	☑	☐	☐	☐	☐	☐	☑	☐	☑	☐	☐	☐	☐	☐	☐	☐	☑	☑
Testomat 2000® CLO <sub>2</sub>	☑	☐	☐	☐	☐	☐	☐	☑	☐	☐	☐	☐	☐	☑	☐	☑	☑	☐	☐	☐	☑	☐
Testomat 2000® CLF	☑	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☑	☐	☐	☑	☐	☐	☐	☑	☐
Testomat 2000® CLT	☑	☐	☐	☐	☐	☐	☐	☑	☐	☐	☐	☐	☐	☑	☐	☐	☑	☐	☐	☐	☑	☐
Testomat 2000 CLT self clean®	☑	☐	☐	☐	☐	☐	☐	☑	☐	☐	☐	☑	☐	☑	☐	☐	☐	☐	☐	☐	☑	☐
Testomat 2000® CN	☐	☑	☐	☑	☑	☑	☐	☑	☐	☐	☐	☐	☑	☑	☑	☐	☐	☐	☐	☐	☑	☑
Testomat 2000® CrVI	☐	☐	☐	☐	☑	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☑	☐	☐	☑	☐
Testomat 2000® DUO	☐	☑	☐	☑	☑	☐	☐	☐	☐	☐	☐	☐	☑	☑	☑	☐	☐	☐	☐	☐	☑	☑
Testomat 2000® DUO CN	☐	☑	☐	☑	☑	☐	☐	☐	☐	☐	☐	☐	☑	☑	☑	☐	☐	☐	☐	☐	☑	☑
Testomat 2000® Fe	☐	☐	☑	☐	☑	☑	☐	☐	☐	☐	☐	☐	☑	☑	☐	☑	☐	☐	☐	☐	☑	☐
Testomat 2000® PO <sub>4</sub>	☐	☐	☐	☐	☐	☑	☑	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☑	☐	☑	☐
Testomat 2000® Polymer	☐	☐	☐	☐	☐	☐	☐	☑	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☑	☐	☑	☐
Testomat 2000® self clean	☐	☑	☐	☑	☑	☐	☐	☐	☐	☐	☐	☑	☑	☑	☑	☐	☐	☐	☐	☐	☑	☑
Testomat 2000® SO <sub>3</sub>	☐	☐	☐	☐	☐	☑	☐	☐	☐	☐	☐	☐	☑	☐	☐	☐	☐	☐	☐	☐	☑	☐
Testomat 2000® THCL	☑	☐	☐	☑	☐	☐	☐	☐	☐	☐	☐	☐	☑	☑	☑	☑	☑	☐	☐	☑	☑	☐
Testomat 2000® V	☐	☑	☐	☑	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☑	☑
Testomat® Modul TH	☐	☐	☐	☑	☑	☐	☐	☐	☐	☐	☐	☐	☑	☑	☑	☐	☐	☐	☐	☐	☑	☑
Testomat® Modul CL	☑	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☐	☑	☐	☐	☐	☑	☐

☑ especially appropriate

☑ appropriate

☐ not appropriate

Accessories Testomat® / Titromat®	Testomat 2000® connection kit	Connection set	Conversion kit for water connection
			
<b>Is used</b>	for Testomat 2000®, Testomat ECO®, EVO and Titromat®	for Testomat® 808	for Testomat® 808
<b>Order number</b>	040187	37610	37576
<b>Description</b>	connection kit with ball valve, pipes, and reducing pieces for the water connection	for the water connection	conversion kit for converting the water connection from Testomat® to BOB Testomat 808®
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• 5 m (16.4 ft) pipe, plastic PE 6/4x1, blue</li> <li>• 2 m (6.6 ft) drain hose, d=12 mm i</li> <li>• 1 ball valve, PPSV 011223W</li> <li>• 1 10-6 reducing connector</li> <li>• 1 3/8"-1/2" reducing nipple</li> </ul>	The kit consists of: <ul style="list-style-type: none"> <li>• plastic hose, 6/4 x 1; length 5 m / 16.4 ft</li> <li>• 10 to 6 mm reducer</li> <li>• 3/8"a to 6 mm stopcock</li> </ul>	The kit consists of: <ul style="list-style-type: none"> <li>• plug connection G1/4" DN6</li> <li>• pipe, PE, D=6; length 5 m / 16.4 ft</li> <li>• screw-in connection G1/4"-6</li> </ul>
Conversion kit for water inlet		USB data logger	
			
<b>Is used</b>	for Testomat 2000®, Testomat ECO®, EVO and Titromat®	for Testomat® 808	
<b>Order number</b>	040123	100493	
<b>Description</b>	conversion kit for the water inlet for connecting a fabric hose	Data logger with USB connection	
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• 1/4" quick-connect plug</li> <li>• 1/4" quick-connect coupling to hose with d = 6 mm i</li> <li>• lock on the hose side</li> </ul>	<ul style="list-style-type: none"> <li>• The data logger stores the measurement values via the 20mA port at regular intervals. Data can be accessed by the integrated USB port</li> <li>• sufficient storage capacity for 32,768 values.</li> <li>• comes complete with driver and applications</li> <li>• Cannot be used in the Testomat® 808 SIO2!</li> </ul>	



	SK 910 current interface	RS 910 interface card	UK 910 voltage interface
<b>Is used</b>	for Testomat 2000® devices, Titromat	for Testomat 2000® devices, Titromat	for Testomat 2000® devices, Titromat
<b>Order number</b>	270305	270310	270315
<b>Description</b>	plug-in card current interface	RS232 plug-in card (serial interface)	plug-in card voltage interface
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• output current: 0–20mA or 4–20mA</li> <li>• maximum load: 500 Ohm</li> <li>• galvanic isolation</li> </ul>	<ul style="list-style-type: none"> <li>• for connecting a log printer or protocol converter (field bus, Ethernet, etc.)</li> </ul>	<ul style="list-style-type: none"> <li>• output voltage: 0/2–10V</li> <li>• galvanic isolation</li> </ul>
	Network logger	Switching power supply board	SD card data logger
<b>Is used</b>	for Testomat 2000®	for Testomat® EVO	for Testomat 2000® devices, Titromat
<b>Order number</b>	100492	32394	100490
<b>Description</b>	Plug-in card with a 100 MBit network connection	Switching power supply unit for the power supply of Testo- mat® EVO devices	plug-in card for storing measurement results and error messages on an SD card
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• Web server, FTP server and built-in Flash storage</li> <li>• 8 MB Flash storage for 400,000 measurement values and notifications (around 5 years)</li> <li>• Generation of measurement and alarm data on a monthly basis</li> <li>• Files saved in “CSV” format and can be subsequently processed with Office packages.</li> </ul>	<ul style="list-style-type: none"> <li>• power supply 100-240 VAC / 100-350 VDC, 47-63 Hz</li> </ul>	<ul style="list-style-type: none"> <li>• now available for all Testomat 2000® and Titromat devices (after software update of older units)</li> <li>• including standard SD card up to 2GB</li> <li>• the data are available in CSV format and can be further processed or analyzed easily in a spreadsheet program</li> </ul>

## Accessories

### Testomat 2000® / 808

## T2000 service case

### Variant 1



<b>Is used</b>	for Testomat® and Titromat® devices		
<b>Order number</b>	270337		
<b>Description</b>	Service case for regular maintenance of a Testomat 2000® device		
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• 10 20x2 O-rings</li> <li>• 10 10.82x1.78 O-rings</li> <li>• 5 4.47x1.78 O-rings</li> <li>• 5 18x2 EPDM O-rings</li> <li>• 20 24x2 flat gaskets</li> <li>• 5 x filter screen for inlet, 19.5dx25</li> <li>• 5 flow regulator cores</li> <li>• 2 springs for inlet</li> <li>• 10 stoppers for measuring chamber</li> <li>• 6 fuses, T 0.08A</li> <li>• 6 fuses, T 0.1 A</li> <li>• 6 fuses, T0.16 A</li> <li>• 6 fuses, T 0.2 A</li> <li>• 6 fuses, T 0.315 A</li> <li>• 6 fuses, T 1.0 A</li> <li>• 6 fuses, M4A</li> <li>• 20 30x3 sight glasses</li> <li>• 3 screw caps with T2000 insert</li> <li>• 4 M3x40 screws</li> <li>• 1 suction hose</li> <li>• 1 pressure hose</li> <li>• 6 different pipes</li> <li>• 1 cleaning brush set</li> <li>• 2 push-in angle joints</li> <li>• 2 magnetic stirring bars</li> </ul>		

## Repair and service case



<b>Is used for</b>	Testomat® 808	Testomat® 808 SiO2
<b>Order number</b>	270342	270343
<b>Description</b>	Case for regular maintenance of a Testomat® 808 / 808 SiO2 and on-site service	
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• 8 3.68x1.78 O-rings</li> <li>• 8 1.78x1.78 O-rings</li> <li>• 8 4.5x1.5 O-rings</li> <li>• 8 24x2 flat gaskets</li> <li>• 1 pump head</li> <li>• 4 500ml inserts with screw cap</li> <li>• 1 100ml insert with screw cap</li> <li>• 1 cleaning brush set</li> <li>• 4 angle screw connectors</li> <li>• 6 fuses, T 0.1 A</li> <li>• 6 fuses, T 0.2 A</li> <li>• 6 fuses, T 1.0 A</li> <li>• 6 fuses, T4A</li> <li>• 6 30x3 sight glasses</li> <li>• 2 pipes, l = 53 mm</li> <li>• 2 pipes, l = 140 mm</li> <li>• 1 SUB-D null modem cable</li> <li>• 1 USB serial adapter</li> <li>• 2 dosing needles</li> <li>• 4 hose adapters</li> <li>• 2 magnetic stirring bars</li> <li>• 8 M3x12 screws</li> <li>• 4 M3x40 screws</li> <li>• 1 magnetic valve</li> <li>• documentation/software (1)</li> </ul>	




No longer included:  
Optics board + LED holder  
The optic set can be found on page 38.







Testomat® 808 SiO2 differing:  
• 1 double pump head  
• 6 fuses T0.315A  
• 8 fuses T4A  
• 2 100ml insert with screw cap

**T2000 service case  
Variant 2**



<b>Is used</b>	for Testomat® and Titromat® devices		
<b>Order number</b>	270338		
<b>Description</b>	Service case for regular maintenance of a Testomat 2000® device		
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• 4 20x2 O-rings</li> <li>• 4 10.82x1.78 O-rings</li> <li>• 2 4.47x1.78 O-rings</li> <li>• 2 18x2 EPDM O-rings</li> <li>• 4 24x2 flat gaskets</li> <li>• 2 x filter screen for inlet, 19.5dx25</li> <li>• 2 flow regulator cores</li> <li>• 2 springs for inlet</li> <li>• 6 stoppers for measuring chamber</li> <li>• 1x push-in connector for the drain hose</li> <li>• 2 fuses, T 0.08A</li> <li>• 2 fuses, T 0.1 A</li> <li>• 2 fuses, T0.16 A</li> <li>• 2 fuses, T 0.2 A</li> <li>• 2 fuses, T 0.315 A</li> <li>• 2 fuses, T 1.0 A</li> <li>• 2 fuses, M4A</li> <li>• 4 30x3 sight glasses</li> <li>• 3 screw caps with T2000 insert</li> <li>• 2 M3x40 screws</li> <li>• 2 suction hose</li> <li>• 2 pressure hose</li> <li>• 6 different pipes</li> <li>• 1 cleaning brush set</li> <li>• 2 push-in angle joints</li> <li>• 2 magnetic stirring bars</li> <li>• 2x valve set for dosing pump</li> <li>• 1x inlet connection</li> <li>• 1x screw-in connector G1/4"-6</li> <li>• Angled plug-in connector G 1/8"</li> </ul>		

	PMMA sight glasses	Service set	Service set Testomat 2000® Polymer
			
<b>Is used</b>	for Testomat® 808	for Testomat® 808/808 SiO2	for Testomat 2000® Polymer
<b>Order number</b>	37653	270351	270353
<b>Description</b>	PMMA sight glasses	Set for regular maintenance	spare part kit for maintenance of Polymer device and PeriClip pump
<b>Technical data</b>	<p>PMMA sight glasses are used when the silicate content in the measuring water exceeds 15 mg/l and prevent silicates clogging up the sight glasses.</p> <p>The kit consists of:</p> <ul style="list-style-type: none"> <li>• 2 24x2 flat gaskets</li> <li>• 2 sight glasses</li> </ul>	<ul style="list-style-type: none"> <li>• 15 24x2 flat gaskets</li> <li>• 6 sight glasses</li> <li>• 6 3.68x1.78 O-rings</li> <li>• 6 4.5x1.5 O-rings</li> <li>• 6 1.78x1.78 O-rings</li> <li>• 1 pipe, l = 53 mm / 2"</li> <li>• 1 pipe, l = 140 mm / 5.5"</li> <li>• 1 cleaning brush set</li> </ul>	<ul style="list-style-type: none"> <li>• 1 T2000 gasket kit</li> <li>• 2 30x3 sight glass</li> <li>• 1 flow regulator cores</li> <li>• 3 stoppers for m. chamber</li> <li>• 2 x pump head</li> <li>• 1 filter screen for intake</li> <li>• 3 different pipes</li> <li>• 1 cleaning brush set</li> <li>• 2 x tube connection</li> <li>• 2 x seal for tube connection</li> <li>• 2 x screw cap with insert</li> </ul>

Accessories Testomat 2000® / 808	Service set	1-Year service set	Service set Testomat 2000® PO4
			
<b>Is used</b>	for Testomat 2000®, Testomat ECO®, EVO and Titromat®	for Testomat 2000®, Testomat ECO®, EVO and Titromat®	for Testomat® PO4
<b>Order number</b>	270352	270360	270354
<b>Description</b>	spare part kit for maintenance	small spare part kit for maintenance	spare part kit for main-tenance of PO4 device and PeriClip pump
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• 1 T2000 gasket kit</li> <li>• 2 30x3 sight glass</li> <li>• 1 flow regulator cores</li> <li>• 3 stoppers for measuring chamber</li> <li>• 1 valve kit for injection pump</li> <li>• 1 filter screen for intake 19.5 d x 25</li> <li>• 3 different pipes</li> <li>• 1 cleaning brush set</li> </ul>	<ul style="list-style-type: none"> <li>• 1 T2000 gasket kit</li> <li>• 2 30x3 sight glass</li> <li>• 1 flow regulator cores</li> <li>• 3 stoppers for measuring chamber</li> <li>• 1 valve kit for injection pump</li> <li>• 1 filter screen for intake 19.5 d x 25</li> </ul>	<ul style="list-style-type: none"> <li>• 1 T2000 gasket kit</li> <li>• 2 30x3 sight glass</li> <li>• 1 flow regulator cores</li> <li>• 3 stoppers for m . chamber</li> <li>• 2 x pump head</li> <li>• 1 filter screen for intake</li> <li>• 3 different pipes</li> <li>• 1 cleaning brush set</li> <li>• 2 x tube connection</li> <li>• 2 x seal for tube connection</li> <li>• 2 x screw cap with insert</li> </ul>
Accessories Testomat®/ Titromat®	small aerator R	Conversion kit for water connection USA	Conversion kit for 100ml-bottle
			
<b>Is used</b>	for Testomat 2000®/Testomat ECO®, EVO, 808	for Testomat 2000®	for Testomat 2000®, Testomat ECO®, EVO and Titromat®
<b>Order number</b>	130010	40345	040143
<b>Description</b>	small aerator to reduce CO <sub>2</sub> content	Conversion kit for converting water connections from 6 mm to 1/4"	for using 100 ml / 3.4 oz bottles instead of the 500 ml / 16.9 oz bottles included in the delivery
<b>Technical data</b>	<ul style="list-style-type: none"> <li>• max. 12 l/h of water throughput when reducing the free carbon dioxide from max. 200 mg/l to under 20 mg/l</li> <li>• dimensions (W x H x D): 150 x 500 x 100 mm 5.9" x 19.7" x 3.9"</li> <li>• line voltage: 230 V/50 Hz</li> <li>• Installation 3 m above device</li> </ul>	<ul style="list-style-type: none"> <li>• Reducing adaptor from 6 mm to 1/4"</li> </ul>	<ul style="list-style-type: none"> <li>• 100 ml / 3.4 oz bottle</li> <li>• used for screw cap with suction tube for 100 ml / 3.4 oz bottle</li> <li>• screw cap GL32 hole</li> </ul>

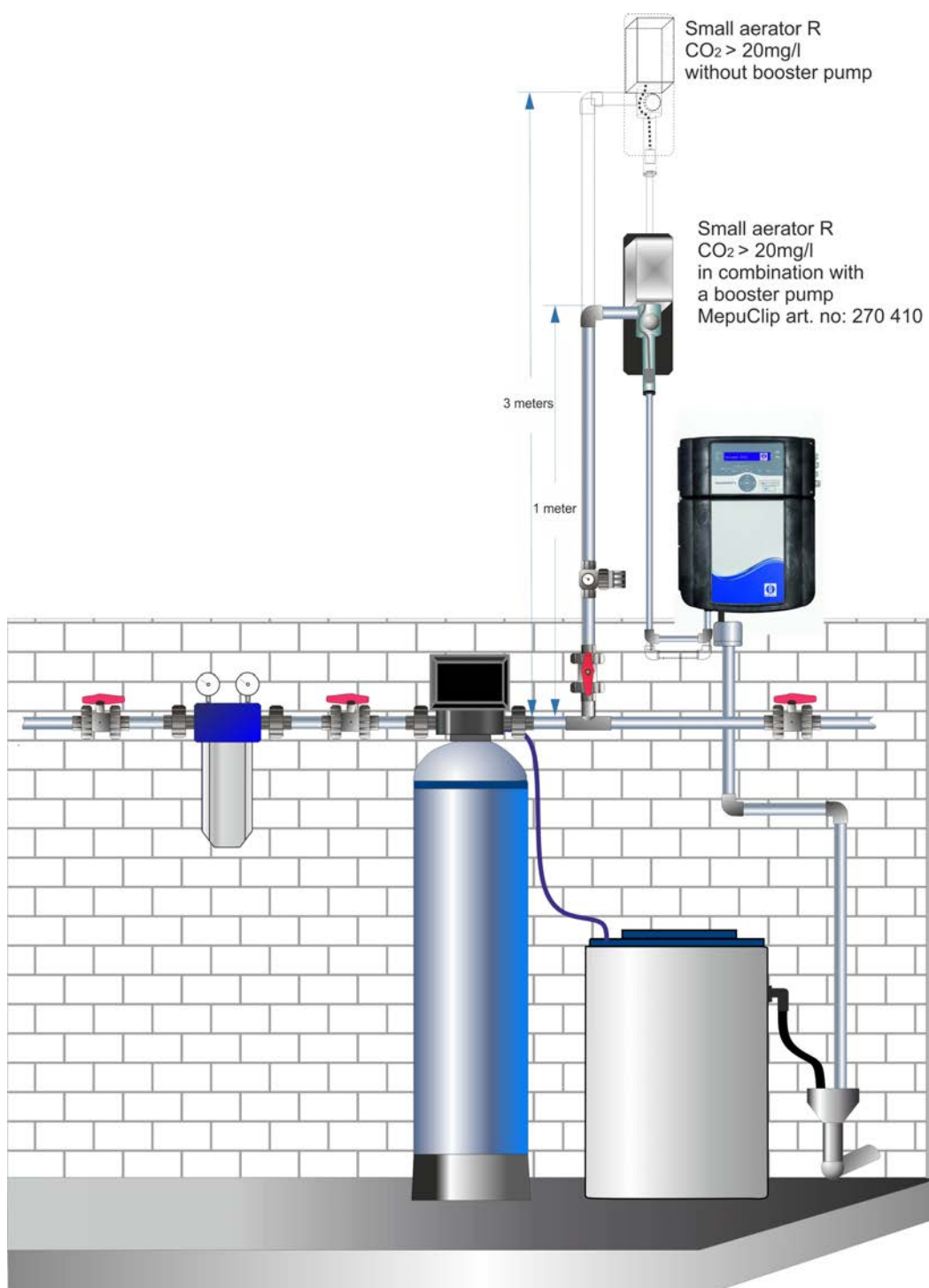





The water intake connection of the small aerator can withstand a maximum of six bar. The water outlet from the small aerator is unpressurised. Therefore, the small aerator must be slotted in ahead of the Testomat device at least 3 m / 9,8 ft (0.3 bar / 4,35 psi) above the Testomat device.

During operation within a pressure range from 0.3 to 1 bar / 4,35 - 14,5 psi, or when supplied via a booster pump, please remove the valve body from the controller and filter housing of the Testomat device (see operating instructions for the Testomat device).




For installation heights lower than 3 m / 9,8 ft, use our booster pump MepuClip® in the Testomat 2000® or Testomat® EVO TH.

Testomat® ECO and Testomat® 808 cannot be fitted with the MepuClip® booster pump.









Accessories Testomat 2000® / 808		Tool kit	Pressure regulator	Suction lance PO4
				 New
<b>Is used</b>		for all Testomat and Titromat devices	for Testomat® 808	for Testomat 2000®
<b>Order number</b>		040138	37602	suction lance (20 l container) 40535 suction lance (5 l container) 40536
<b>Description</b>		tool kit for maintenance work on Testomat 2000®	the pressure regulator is used for pressures over 4 bar / 58 psi	long suction lances for large reagent containers
<b>Technical data</b>		<ul style="list-style-type: none"> <li>• 1 Torx TX20 20x100 screwdriver</li> <li>• 1 Torx TX10 10x80 screwdriver</li> <li>• 1 Torx TX8 8x60 screwdriver</li> </ul>	<ul style="list-style-type: none"> <li>• max. inlet pressure 8 bar/116 psi</li> <li>• ambient temp. 0–50°C / 32–122°F</li> <li>• manometer connection, G1/8 on both sides</li> <li>• non-reversible</li> <li>• Particularly suitable for permeate and deionised water</li> </ul>	<ul style="list-style-type: none"> <li>• suction lances with different lengths for 20-litre containers and 5-litre containers</li> </ul>

Accessories Testomat 808/808 SiO2		Conversion kit pump head	Conversion kit double pump head	Candle filter
				
<b>Is used</b>		for Testomat® 808	for Testomat® 808 SiO2	for Testomat® 808
<b>Order number</b>		040363	040395	candle filter 37583 filter insert 37584
<b>Description</b>		Conversion kit for replacing the old pump head in the new version	Conversion kit for replacing the old double pump head in the new version	candle filter with filter insert for filtering sample water before analysis
<b>Technical data</b>		<ul style="list-style-type: none"> <li>• 1 x pump head Testomat 808</li> <li>• 1 x shaft extension for pump head</li> <li>• 1 x spacer plate for pump head</li> <li>• 1 x screw M3x20</li> <li>• 1 x screw M3x25</li> <li>• 1 x threaded pin M3x3</li> <li>• 1 x 1,5 mm hexagon socket wrench</li> </ul>	<ul style="list-style-type: none"> <li>• 1 x Doppel-Pumpenkopf Testomat 808 SiO2</li> <li>• 1 x shaft extension for pump head</li> <li>• 1 x spacer plate for pump head</li> <li>• 1 x screw M3x40</li> <li>• 1 x screw M3x50</li> <li>• 1 x threaded pin M3x3</li> <li>• 1 x 1,5 mm hexagon socket wrench</li> </ul>	<ul style="list-style-type: none"> <li>• max. pressure: 10 bar/145 psi</li> <li>• max. temperature: 50°C/122°F</li> <li>• filter fineness: 100 µm</li> <li>• 1/4" inlet/outlet</li> </ul>

The current testomat® 808 2019 and Testomat® 808 SiO2 2019 devices do not require the conversion kit, as they are factory equipped with the new pump head.


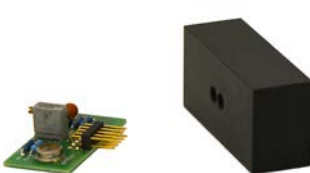




Spare parts Testomat® / Titromat®	Pressure regulator	Measuring chamber	Measuring chamber holder
			
<b>Is used</b>	for Testomat 2000®, Testomat ECO®, EVO and Titromat®	for Testomat 2000®, Testomat ECO®, EVO and Titromat®	for Testomat 2000®, Testomat ECO®, EVO and Titromat®
<b>Technical data</b>	regulator/filter holder, complete 040125  consists of:  regulator/filter holder 040120 regulator stopper T2000, complete 040129 flow regulator core (1–8 bar/14.5–87 psi) 011225 holding pin for regulator stopper 011230 filter screen for inlet 011217 spring for inlet 011218 inlet connector 040121 G ¼" - 6 screw-in connector 040153	measuring chamber, complete 040022  consists of:  30x3 sight glass pane with gasket 040173 30x3 sight glass pane 040170 sight glass holder 040176 M 3x40 screw 033253 TL 800-7-1 040032 tenterhook plate stopper 24x2 011210 flat gasket 033777 sight glass holder set with 2 screws 040510 (2 sight glass holders and 2 M3x40 screws)	measuring chamber holder, complete (without valves) 040029  and accessories: magnetic rod 040050 plug connection for drain hose 040186 magnet valve, 2/2-ways 040018 pin for chamber holder, 5x60 mm 040181  <i>For further article numbers for DUO, TRIO, and QUAD measuring chamber holders, see page Seite 36</i>
	Measuring chamber with double glazing	Measuring chamber T2000 with shortened measurement section	Gear motor
			
<b>Is used</b>	for Testomat 2000® and Testomat® 808	for Testomat 2000® Cr VI 0-5ppm, Testomat 2000® PO4	for Testomat® 808 / 808 SiO2
<b>Technical data</b>	The measuring chamber with double glazing can be used in the event of strong temperature differences between air and test water. Problems caused by steaming up in a humid environment are thus prevented in many applications.  Measuring chamber for Testomat 2000® 40559 Measuring chamber for Testomat® 808 37863  for both: sight-glass window 30x1,6 37833 sight-glass window holder 37806 seal 37808	Special measuring chamber for Testomat 2000® CrVI 0-5ppm and Testomat 2000® PO4. Cannot be used in other Testomat® devices  Order number 40378	gear motor 100494 12 V DC for the dosing pump of Testomat® 808 with installation guide  for Testomat 2000®  gear motor 39906 12 V DC for the dosing pump PeriClip







Article no. of the measuring chamber holder							
	DUO 40370	DUO 40371	Trio 40372	Quad 40373	DUO 40375	DUO 40379	DUO 40382
Testomat 2000 Antox	X						
Testomat 2000 Br		X					
Testomat 2000 CLF		X					
Testomat 2000 CLT			X				
Testomat 2000 CLT self clean				X			
Testomat 2000 CLO2		X					
Testomat 2000 CN DUO	X						
Testomat 2000 Cr VI		X					
Testomat 2000 Cr VI 0-5ppm						X	
Testomat 2000 DUO	X						
Testomat 2000 Fe		X					
Testomat 2000 Polymer		X					
Testomat 2000 PO4							X
Testomat 2000 self clean	X						
Testomat 2000 SO3					X		
Testomat 2000 THCl				X			
Titromat M1	X						
Titromat M2	X						
Titromat KH	X						
Titromat TH	X						



Spare parts Testomat® / Titromat®		Bottle connection/ suction device		Device spare parts	
				 	
<b>Is used</b>		for Testomat 2000®, Testomat ECO®, EVO TH and Titromat®		for Testomat 2000® /Testomat ECO® and Titromat®	
<b>Order number</b>		screw cap with T2000 insert for 500 ml bottle 040131 consists of: GL32 screw cap — hole 040130 insert for screw cap with suction pipe 040135		cable feedthrough, 5-7 040190 cable feedthrough, 7-10 040191 T2000 mains switch cover for mains 040197 switch 040198 ribbon cable, 10-pole, with ferrite 031713 ribbon cable, 26-pole, with ferrite 040096 loom 2V, complete (for valves) 040060 loom 2P, complete (for max two dosing pumps) 040062 loom for main switch complete 040200 fuse T 0.08 A 031596 fuse T 0.315 A 031585 fuse T 0.1 A 031595 fuse T 0.16 A 031622 fuse T 1.0 A 031592 fuse M4 A 031582 drain funnel T2000 040315	
		Bottle connection/ suction device		Device spare parts Testomat® EVO	
				 	
<b>Is used</b>		for Testomat 2000® Polymer/ Testomat 2000® PO4		for Testomat® EVO TH	
<b>Order number</b>		screw cap with insert for 500 ml bottle 37644 screw cap with insert for 100 ml bottle 37645		Cable ducting M16x1,5 37734 Nut for cable ducting M16x1,5 37735 Blanking plug for cable ducting 37736 ribbon cable, 10-pole, with ferrite 31713 loom 2V, complete (for valves) 40060 loom 2P, complete (for max two dosing pumps) 40062 fuse GS-M 5x20E 4A MT 31582 fuse T0,315 A 31585 fuse T0,16 A 31622 fuse T1,6 A 12140 fuse T2,0 A 31655 standard SD card 2 GB 37320 Lithium backup battery CR2032 31999 drain funnel 32187	

Spare parts Testomat® 808/808 SiO2		Devices spare parts Testomat® 808 SiO2		Set optical board + LED socket		Measuring chamber Testomat® 808 SiO2	
							
<b>Is used</b>		for Testomat® 808 SiO2		for Testomat® 808 / 808 SiO2		for Testomat® 808 / 808 SiO2	
<b>Order number</b>		magnet valve	37570	Testomat® 808 - 2019: Full set with optics board and LED holder, 40393 synchronized by the factory		24x2 flat gasket	33777
		double pump head	37859	Testomat® 808 SiO2 - 2019 Full set with optics board and LED holder, 40394 synchronized by the factory		30x3 sight glass pane	40170
		fuse, T1,0A	31592	<u>For older instruments:</u> Testomat® 808: Full set with optics board and LED holder, 40364 synchronized by the factory		sight glass holde	40176
		fuse, T0,315A	31585			M3x40 screw, A2, DIN 965	33253
		fuse, T0,2A	31584			M3x12 screw	33246
		fuse, T0,1A	31595			T808 SiO2 measuring chamber, complete (1–4 bar/14.5-58 psi)	37784
		fuse,GS-T, 5x20, T A4	31666			T808 SiO2 measuring chamber, complete (0.3-1 bar/4.4-14.5 psi)	37785
		cable ducting M16 x 1,5	37734			magnetic rod	40050
		Nut for cable ducting M16 x 1.5	37735			G1/8"-6 screw-in angle joint	40157
		Blanking plug for cable ducting	37736				
Devices spare parts Testomat® 808		Measuring chamber		Bottle connection/ suction device			
							
<b>Is used</b>		for Testomat® 808		for Testomat® 808		for Testomat® 808 / 808 SiO2	
<b>Order number</b>		magnet valve	37570	24x2 flat gasket	33777	Testomat® 808: bottle insert with screw cap and suction tube, tube connection ø 2.4 mm	
		pump head	37562	30x3 sight glass pane	40170	500 ml bottle	37579
		fuse, T1.0A	31592	sight glass holder	40176	100 ml bottle	37580
		fuse, T0.8A	31593	M3x40 screw, A2, DIN 965	33253	hose adapter ø 2.4 mm	37538
		fuse, T0.2A	31594	T808 measuring chamber, complete (1-4 bar/14.5-58 psi)	37615	Testomat® 808 SiO2: bottle insert with screw cap and suction tube, tube connection ø 3.5 mm	
		fuse, T0.1A	31595	T808 measuring chamber, complete (0.3-1 bar/4.4-14.5 psi)	37616	500 ml bottle	37644
		fuse, GS-T, 5x20, T A4	31666	magnetic rod,		100 ml bottle	37645
		cable ducting M16 x 1,5	37734	processed	40050	hose adapter ø 3.5 mm	37643
		Nut for cable ducting M16 x 1.5	37735	G1/8"-6 screw-in angle joint	40157		
		Blanking plug for cable ducting	37736				

Spare parts for the Testomat® BOB can only be supplied to a limited extent. Please contact your distributor if you need spare parts.

Dosing pumps Testomat® / Titromat®		DOSIClip®	MEPUClip®	FLOWClip®
				
Is used as		dosing pump for Testomat devices	booster pump for Testomat 2000®/Titromat®	dosing pump for Testomat 2000® self clean
Order number		270470	270410	270440
Description		electromagnetically driven piston dosing pump for dosing aqueous media that are free of suspended matter	installation of the membrane pump is necessary for water inlet pressure under 0.3 bar	membrane pump for dosing cleaning agent into the measuring chamber also possible for other reagents
Technical data		<ul style="list-style-type: none"> <li>• pump volume: 30 µl/stroke</li> <li>• max. suction height: approx. 0.5 m with water and 0.8 mm hose ID</li> <li>• max. pump pressure: approx. 1 bar /4.5 psi with water and 0.8 mm hose ID (max. 0.5 m length)</li> <li>• ambient temperature: 10–45°C / 50–113°F</li> <li>• mounting: on 35 mm / 1.4" DIN top-hat rail</li> </ul>	<ul style="list-style-type: none"> <li>• Flow rate at atmospheric pressure : 0.6 l/min</li> <li>• Maximum suction head: 3m H<sub>2</sub>O self-priming</li> <li>• ambient temperature: 10–45°C / 50–113°F</li> <li>• mounting: on 35 mm / 1.4" DIN top-hat rail</li> </ul> <p>When a „Testomat® with pump“ is ordered, installation occurs at the factory.</p>	<ul style="list-style-type: none"> <li>• Flow rate at atmospheric pressure : 0.1 l/min</li> <li>• Maximum suction head: 3m H<sub>2</sub>O self-priming</li> <li>• ambient temperature: 10–45°C / 50–113°F</li> <li>• mounting: on 35 mm / 1.4" DIN top-hat rail</li> </ul>
PERIClip®				
				
Is used as		dosing pump for Testomat 2000® Polymer / PO4		
Order number		270430		
Description		hose pump for aqueous media		
Technical data		<ul style="list-style-type: none"> <li>• pump volume: 400–500 µl/min</li> <li>• ambient temperature: 10–45°C / 50–113°F</li> <li>• mounting: on 35 mm / 1.4" DIN top-hat rail</li> <li>• dimensions: 75 x 45 x 110 mm (HxWxD) 3" x 1.8" x 4.3"</li> </ul>		

## Indicators/reagents

Together for the Heyl Well (Our second fundraising campaign with the Neven Subotic Foundation)

We at Gebrüder Heyl Analysentechnik GmbH & Co. KG take our social commitment very seriously, with a particular focus on supporting young people. But we want to do even more.

We firmly believe that our fundraising activities with the Neven Subotic Foundation make a positive contribution to people who, due to various factors, do not have it as easy as we do.

This is why we donate a small amount from every 500 ml bottle of Testomat® hardness indicator sold to provide people with clean drinking water. After all,

water is our element and we want to contribute to ensuring that everybody has access to clean drinking water.

Our 2019 fundraising campaign for the Neven Subotic Foundation was successfully completed in early 2020. 10,086.60 euros were collected for the construction of the well.

Find out more about our fundraising campaign at: [www.heylandanalysis.de](http://www.heylandanalysis.de) or scan the QR code.



## Testomat 2000® indicators (500 ml bottle)

Indicator type	Unit °dH (resolution)	°f (resolution)	ppm CaCO <sub>3</sub> (resolution)	mmol/l (resolution)	Order number
TH 2005	0,05-0,50 (0,01)	0,09-0,89 (0,02)	0,89-8,93 (0,2)	0,01-0,09 (0,01)	152005
TH 2025	0,25-2,50 (0,05)	0,45-4,48 (0,10)	4,48-44,8 (0,9)	0,04-0,45 (0,01)	152025
TH 2050	0,50-5,00 (0,10)	0,89-8,90 (0,10)	8,90-89,0 (0,1)	0,09-0,89 (0,10)	in preparation
TH 2100	1,00-10,00 (0,20)	1,79-17,9 (0,40)	17,9-179 (3,8)	0,18-1,79 (0,04)	152100
TH 2250	2,50-25,00 (0,50)	4,48-44,8 (1,00)	44,8-448 (10)	0,45-4,48 (0,10)	152250
TC 2050	0,50-5,00 (0,50)	0,90-8,96 (0,90)	8,9-89,5 (8,9)	0,18-1,79 (0,18)	153050
TC 2100	1,00-20,00 (1,00)	1,79-35,8 (1,79)	18-358 (18)	0,36-7,14 (0,36)	153100
TM 2005				0,05-0,50 (0,05)	154005
TP 2010				0,1-1,5 (0,10)	155010
TP 2100				1-15,0 (1,00)	155100

## Testomat 2000® indicators (100 ml bottle)

Indicator type	Unit °dH (resolution)	°f (resolution)	ppm CaCO <sub>3</sub> (resolution)	mmol/l (resolution)	Order number
TH 2005 (2 x 100 ml)	0,05-0,50 (0,01)	0,09-0,89 (0,02)	0,89-8,93 (0,2)	0,01-0,09 (0,01)	151005
TH 2025	0,25-2,50 (0,05)	0,45-4,48 (0,10)	4,48-44,8 (0,9)	0,04-0,45 (0,01)	151025
TH 2050	0,50-5,00 (0,10)	0,89-8,90 (0,10)	8,90-89,0 (0,1)	0,09-0,89 (0,10)	in preparation
TH 2100	1,00-10,00 (0,20)	1,79-17,9 (0,40)	17,9-179 (3,8)	0,18-1,79 (0,04)	151100
TH 2250	2,50-25,00 (0,50)	4,48-44,8 (1,00)	44,8-448 (10)	0,45-4,48 (0,10)	152250

Please note that a different bottle insert is required for the 100 ml from the insert included in the delivery. (T2000 conversion kit, art. no. 40143)

## Testomat 2000® special solutions

Reagent type	Device	Order number
self clean cleaning solution (500 ml)	T 2000 self clean	151105
Antox solution (2 x 100 ml) for eliminating oxidant-related disruptions	T 2000 Antox	151107



## Testomat 2000® reagents (500 ml bottle)



Reagent type	Parameters	for device	Measuring range [mg/l]	Order number
CL 2250 A	total chlorine + free chlorine	CL T + CL F	0-2,5	156230
CL 2250 B	total chlorine + free chlorine	CL T + CL F	0-2,5	156231
CL 2250 C	total chlorine	CL T	0-2,5	156232
chlorine reagent set T*	total chlorine + free chlorine	CL T + CL F	0-2,5	156235
chlorine reagent set T 50%*	total chlorine + free chlorine	CL T + CL F	0-2,5	156237
chlorine reagent set F*	free chlorine	CL F	0-2,5	156233
CLO2 reagent set A u. B*	chlorine dioxide	ClO <sub>2</sub>	0-4,7	156265
CrVI 2100 A	chromate CrO <sub>4</sub> <sup>2-</sup> or chromium VI	CrVI	0-5,0 0-1,0	156220
CrVI 2100 B	chromate CrO <sub>4</sub> <sup>2-</sup> or chromium VI	CrVI	0-5,0 0-1,0	156221
FE 2005 A	iron dissolved ( I I ) u. ( I I I )	Fe	0-1,0	156250
FE 2005 B	iron dissolved ( I I ) u. ( I I I )	Fe	0-1,0	156251
Sulfite reagent A	sulfite	SO <sub>3</sub> <sup>2-</sup>	0-50	156240
Sulfite reagent B	sulfite	SO <sub>3</sub> <sup>2-</sup>	0-50	156241
Brom reagent set*	bromine	Br	0-5,6	156295
Polymer reagent A	polymer	Polymer	0-50	156271
Polymer reagent B	polymer	Polymer	0-50	156272
PO4 reagent set 2100	phosphate	PO <sub>4</sub>	0-10	156264
PO4 reagent 2100 A (20 litres)	phosphate	PO <sub>4</sub>	0-10	156281
PO4 reagent 2100 B (5 litres)	phosphate	PO <sub>4</sub>	0-10	156282

new

\*The reagent sets are designed for the uniform consumption of reagents; the capacities of the individual reagent bottles are therefore not identical.



## Titromat® reagents (500 ml bottle)





Reagent type	for	Parameters	Measuring range	Resolution	Order number
TH 2500 reagent A	TH	Water hardness	2,5-50 °dH	2,5 °dH	155160
TH 2500 reagent B	TH	Water hardness	2,5-50 °dH	2,5 °dH	155161
TC 2010 reagent A	M1	Carbonate hardness	0,05-1 °dH	0,025 °dH	155172
TC 2010 reagent B	M1	Carbonate hardness	0,05-1 °dH	0,025 °dH	155173
TC 2020 reagent A	M2	Carbonate hardness	0,05-2 °dH	0,05 °dH	155170
TC 2020 reagent B	M2	Carbonate hardness	0,05-2 °dH	0,05 °dH	155171
TC 2060 reagent A	KH	Carbonate hardness	2-60 °dH	2 °dH	155176
TC 2060 reagent B	KH	Carbonate hardness	2-60 °dH	2 °dH	155177
TC 2150 reagent A	KH	Carbonate hardness	5-150 °dH	5 °dH	155178
TC 2150 reagent B	KH	Carbonate hardness	5-150 °dH	5 °dH	155179



	Type	Limit value	Bottle	Order number
808/F-BOB	300	0,02 °dH residual hardness	100 ml	140001
	300S	0,05 °dH residual hardness	100 ml	140002
	301	0,1 °dH residual hardness	100 ml	140003
	302	0,2 °dH residual hardness	100 ml	140004
	303	0,3 °dH residual hardness	100 ml	140005
	305	0,5 °dH residual hardness	100 ml	140006
	310	1 °dH residual hardness	100 ml	140007
	320	2 °dH residual hardness	100 ml	140008
	330	3 °dH residual hardness	100 ml	140009
	350	5 °dH residual hardness	100 ml	140010
C-BOB	C 5	0,5 °dH carbonate hardness	100 ml	140020
	C 10	1 °dH carbonate hardness	100 ml	140021
	C 15	1,5 °dH carbonate hardness	100 ml	140022
	C 20	2 °dH carbonate hardness	100 ml	140023
	C 30	3 °dH carbonate hardness	100 ml	140024
	C 40	4 °dH carbonate hardness	100 ml	140025
M-BOB	M 1	0,1 mmol/l minus m-value	100 ml	140040
	M 3	0,3 mmol/l minus m-value	100 ml	140041
	M 5	0,5 mmol/l minus m-value	100 ml	140042
808/F-BOB	300	0,02 °dH residual hardness	500 ml	141001
	300 S	0,05 °dH residual hardness	500 ml	141002
	301	0,1 °dH residual hardness	500 ml	141003
	302	0,2 °dH residual hardness	500 ml	141004
	303	0,3 °dH residual hardness	500 ml	141005
	305	0,5 °dH residual hardness	500 ml	141006
	310	1 °dH residual hardness	500 ml	141007
	320	2 °dH residual hardness	500 ml	141008
	330	3 °dH residual hardness	500 ml	141009
	350	5 °dH residual hardness	500 ml	141010
C-BOB	C 5	0,5 °dH carbonate hardness	500 ml	141020
	C 10	1 °dH carbonate hardness	500 ml	141021
	C 15	1,5 °dH carbonate hardness	500 ml	141022
	C 20	2 °dH carbonate hardness	500 ml	141023
	C 30	3 °dH carbonate hardness	500 ml	141024
	C 40	4 °dH carbonate hardness	500 ml	141025
M-BOB	M 1	0,1 mmol/l minus m-value	500 ml	141040
	M 3	0,3 mmol/l minus m-value	500 ml	141041
	M 5	0,5 mmol/l minus m-value	500 ml	141042
808 SiO <sub>2</sub>	A	0,3 - 1,2 ppm SiO <sub>2</sub>	500 ml	141808
	B	0,3 - 1,2 ppm SiO <sub>2</sub>	500 ml	141809
	reagent set A+B	0,3 - 1,2 ppm SiO <sub>2</sub>	100 ml	141808

Product	Softmaster® MMP1	Softmaster® MMP2																																			
																																					
Description	Controller for water softening plants	Controller for water softening plants																																			
Pluspunkte	<ul style="list-style-type: none"><li>• variable multi-purpose housing for control panel installation and wall installation</li><li>• multilingual menu navigation</li><li>• large blue LCD with 2 lines x 16 characters and backlight</li><li>• error messages and operating mode displays are displayed alternately and stored in the error history</li><li>• real-time clock</li><li>• five potential-free relay outputs for two filters, service valves and error message, synchronizing contact</li><li>• 12 V power supply for water turbine</li><li>• 5 inputs: water flow meter, regeneration start/regeneration stop, salt and brine monitoring, and additional external program start</li><li>• connection to various valves such as Autotrol, WWWS, Fleck, Siata</li></ul>	like Softmaster® MMP1, but with the following inputs and outputs: <ul style="list-style-type: none"><li>• eight potential-free relay outputs for two filters, service valves, two additional programs, and error message, synchronizing contact</li><li>• output for metering pulse</li><li>• 12 V power supply for water turbine</li><li>• inputs for 2 water flow meters</li><li>• 8 inputs: regenerationsstart/ regenerations-stop, brine level – empty/full, synchronous messages from valves, and error messages from Testomat instruments</li></ul>																																			
Protection type/class	IP65 / I	IP65 / I																																			
Mains connection	230–240V, 115V, 24V +/-10% 50–60Hz	230–240V, 115V, 24V +/-10% 50–60Hz																																			
Power consumption	max. 9 VA	max. 9 VA																																			
Dimensions	approx. 270 x 295 x 130 mm 10.6“ x 11.6“ x 5.1“ (W x H x D) 262 x 146 mm / 10.3“ x 5.7“, +1 mm control panel cut-out approx. 90 mm / 3.5“ installation depth 270 x 155 mm / 10.6“ x 6.1“ front frame dimensions	approx. 270 x 295 x 130 mm 10.6“ x 11.6“ x 5.1“ (W x H x D) 262 x 146 mm / 10.3“ x 5.7“, +1 mm control panel cut-out approx. 90 mm / 3.5“ installation depth 270 x 155 mm / 10.6“ x 6.1“ front frame dimensions																																			
Weight	approx. 1.3 kg / 2.9 lbs	approx. 1.3 kg / 2.9 lbs																																			
Measuring range	—	—																																			
Application	<ul style="list-style-type: none"><li>• fully automatic regeneration of water softening systems</li><li>• suitable for central control valves or pilot distributors, controlled via electrical toggle or pulse switch for single and double softening systems</li><li>• quantity, time, or quality controlled activation of regeneration</li></ul>	<ul style="list-style-type: none"><li>• like Softmaster MMP1</li></ul> in addition: <ul style="list-style-type: none"><li>• parallel and serial connection</li></ul>																																			
Menu language	D, GB, F, I, NL, PL	D, GB, F, I, NL, PL																																			
Order numbers	<table><tr><th>24V</th><th>115 V</th><th>230 V</th></tr><tr><td>610100</td><td>610101</td><td>610102</td></tr><tr><td>—</td><td>—</td><td>—</td></tr><tr><td>610110</td><td>610111</td><td>610112</td></tr><tr><td>—</td><td>—</td><td>—</td></tr></table>	24V	115 V	230 V	610100	610101	610102	—	—	—	610110	610111	610112	—	—	—	<table><tr><th>24V</th><th>115 V</th><th>230 V</th><th>230V/24V</th></tr><tr><td>620000</td><td>620001</td><td>620002</td><td>620003</td></tr><tr><td>620200</td><td>620201</td><td>620202</td><td>620203</td></tr><tr><td>620010</td><td>620011</td><td>620012</td><td>—</td></tr><tr><td>620210</td><td>620211</td><td>620212</td><td>—</td></tr></table>	24V	115 V	230 V	230V/24V	620000	620001	620002	620003	620200	620201	620202	620203	620010	620011	620012	—	620210	620211	620212	—
24V	115 V	230 V																																			
610100	610101	610102																																			
—	—	—																																			
610110	610111	610112																																			
—	—	—																																			
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620000	620001	620002	620003																																		
620200	620201	620202	620203																																		
620010	620011	620012	—																																		
620210	620211	620212	—																																		
	attachable with RS232																																				
	installable with RS232																																				

Product	Softmaster® MMP compact	Softmaster® ROE1																					
																							
Description	Controller for water softening systems	Controller for reverse osmosis systems																					
Advantages	<ul style="list-style-type: none"><li>• multilingual menu navigation</li><li>• large LCD with 2 lines x 16 characters and backlight</li><li>• error messages and operating mode displays are displayed alternately and stored in the error history</li><li>• real-time clock</li><li>• 4 non-potential-free relay outputs: 2 filters, service valves, and synchronous contact</li><li>• one potential-free relay output for error message/additional program</li><li>• 12 V power supply for water turbine</li><li>• 5 inputs: water flow meter, regeneration start/regeneration stop, brine monitoring – empty and additional external program start</li><li>• connection to various valves such as Autotrol, WWWS, Fleck, Siata</li></ul>	<ul style="list-style-type: none"><li>• variable multi-purpose body for control panel and wall installation</li><li>• multilingual menu navigation</li><li>• large blue LCD with 2 lines x 16 characters and backlight</li><li>• error messages and operating mode displays are displayed alternately and stored in the error history</li><li>• real-time clock</li><li>• connection for conductivity probe with temperature sensor for permeate</li></ul> <p>In addition, the following inputs and outputs:</p> <ul style="list-style-type: none"><li>• 5 potential-free relay outputs: pump, inlet valve, flushing valve, dosing, and error message output</li><li>• 5 inputs: water deficiency message, overpressure message motor protection, storage tank FULL /EMPTY, system stop</li><li>• 12 V-power supply</li></ul>																					
Protection type/class	IP65 / I	IP65 / I																					
Mains connection	230–240V, 115V, 24V +/-10% 50–60Hz	230–240V, 115V, 24V +/-10% 50–60Hz																					
Power consumption	max. 9 VA	max. 9 VA																					
Dimensions	approx. 257 x 214 x 135 mm 10.1" x 8.4" x 5.3" (W x H x D)	approx. 270 x 295 x 130 mm 10.6" x 11.6" x 5.1"(W x H x D) 262 x 146 mm / 10.3" x 5.7", +1 mm control panel cut-out approx. 90 mm / 3.5" installation depth 270 x 155 mm / 10.6" x 6.1" front frame dimensions																					
Weight	approx. 1.6 kg / 3.5 lbs	approx. 2.3 kg / 5 lbs																					
Measuring range	—	0.1–50,000 µS/cm 0.01–5.0 cm <sup>-1</sup> cell constant																					
Application	<ul style="list-style-type: none"><li>• fully automatic regeneration of water softening plants</li><li>• suitable for central control valves or pilot distributors, controlled via electrical toggle or pulse switch for single and double softening systems</li><li>• quantity, time, or quality controlled activation of regeneration</li></ul>	<ul style="list-style-type: none"><li>• reverse osmosis plants with 1 conductivity measurement</li></ul> <p>Application example on page 5</p>																					
Menu language	D, GB, F, I, NL, PL	D, GB, F, I, NL, PL																					
Order numbers	<table><tr><th>24V</th><th>115 V</th><th>230 V</th></tr><tr><td>610225</td><td>610226</td><td>610227</td></tr></table>	24V	115 V	230 V	610225	610226	610227	<table><tr><th>24V</th><th>115 V</th><th>230 V</th></tr><tr><td>upon request</td><td>upon request</td><td>601102</td></tr><tr><td>—</td><td>—</td><td>—</td></tr><tr><td>upon request</td><td>upon request</td><td>601112</td></tr><tr><td>—</td><td>—</td><td>—</td></tr></table>	24V	115 V	230 V	upon request	upon request	601102	—	—	—	upon request	upon request	601112	—	—	—
24V	115 V	230 V																					
610225	610226	610227																					
24V	115 V	230 V																					
upon request	upon request	601102																					
—	—	—																					
upon request	upon request	601112																					
—	—	—																					
	attachable with RS232																						
	installable with RS232																						



## Softmaster® ROE2



Controller for reverse osmosis systems

like Softmaster® ROE1, but with the following inputs and outputs:

- eight potential-free relay outputs for two pumps, programmable function output, inlet valve, outlet valve, flushing valve, by-pass valve, and error message output
- output for metering pulse
- eight inputs for concentrate monitoring, emergency operation (bypass) and external motor protection switch, water deficiency message, overpressure message, storage tank FULL /EMPTY, system stop
- two inputs for water flow meter
- 12 V power supply for water turbine
- 4–20 mA input for a pressure transducer

IP65 / I

230–240V, 115V, 24V +/-10%  
50–60Hz

max. 9 VA

approx. 270 x 295 x 130 mm  
10.6" x 11.6" x 5.1"(W x H x D)  
262 x 146 mm / 10.3" x 5.7", +1 mm  
control panel cut-out  
approx. 90 mm / 3.5" installation depth  
270 x 155 mm / 10.6" x 6.1" front  
frame dimensions

approx. 2.3 kg / 5 lbs

0,1-50.000 µS/cm  
0,01-5,0 cm<sup>-1</sup> cell constant

- reverse osmosis plants with 1 conductivity measurement

D, GB, F, I, NL, PL

## Softmaster® ROE2/S5



Controller for reverse osmosis systems with programmable controller for water deficiency

like Softmaster® ROE2, but in addition:

- programmable function for control for water deficiency. You determine how often and after how much time the system should be turned back on.
- interval for restart after water deficiency message between 1 and 99 minutes can be selected

IP65 / I

230–240V, 115V, 24V +/-10%  
50–60Hz

max. 9 VA

approx. 270 x 295 x 130 mm  
10.6" x 11.6" x 5.1"(W x H x D)  
262 x 146 mm / 10.3" x 5.7", +1 mm  
control panel cut-out  
approx. 90 mm / 3.5" installation depth  
270 x 155 mm / 10.6" x 6.1" front  
frame dimensions

approx. 2.3 kg / 5 lbs

0,1-50.000 µS/cm  
0,01-5,0 cm<sup>-1</sup> cell constant

- reverse osmosis plants with 1 conductivity measurement

D, GB, F, I, NL, PL

## Softmaster® ROE3



Controller for reverse osmosis systems

like Softmaster® ROE1, but with the following inputs and outputs:

- eight potential-free relay outputs for two filters, service valves, two add-on programs, and error message, synchronizing contact
- output for metering pulse
- 12 V power supply for water turbine
- inputs for 2 water flow meters
- 8 inputs: water deficiency message, concentrate monitoring, overpressure message, storage tank FULL / EMPTY, external motor protection switch, system stop

IP65 / I

230–240V, 115V, 24V +/-10%  
50–60Hz

max. 9 VA

approx. 270 x 295 x 130 mm  
10.6" x 11.6" x 5.1"(W x H x D)  
262 x 146 mm / 10.3" x 5.7", +1 mm  
control panel cut-out  
approx. 90 mm / 3.5" installation depth  
270 x 155 mm / 10.6" x 6.1" front  
frame dimensions



approx. 2.3 kg / 5 lbs

0,1-50.000 µS/cm  
0,01-5,0 cm<sup>-1</sup> cell constant

- reverse osmosis plants with second conductivity measurement for controlling an EDI module

D, GB, F, I, NL, PL

24V	115 V	230 V	230V/24 V	24V	115 V	230 V	24V	115 V	230 V
request	request	request	request	—	—	upon request	upon request	upon request	upon request
request	request	request	request	—	—	—	upon request	upon request	603202
602010	request	602012	—	—	—	upon request	upon request	upon request	603012
602210	602211	602212	—	—	—	—	upon request	upon request	603212

Product	Softmaster® ROE compact	MultiControl CT						
								
<b>Description</b>	Controller for reverse osmosis systems	Controller for cooling systems						
<b>Advantages</b>	<ul style="list-style-type: none"> <li>• multilingual menu navigation</li> <li>• large LCD with 2 lines x 16 characters and backlight</li> <li>• real-time clock</li> <li>• three potential-free relay outputs for pump, inlet valve and flushing valve</li> <li>• two potential-free relay outputs for measuring and error message output</li> <li>• 5 inputs: water deficiency message, concentrate monitoring, overpressure message, storage tank FULL / EMPTY, external motor protection switch, system stop</li> </ul>	<ul style="list-style-type: none"> <li>• LCD graphic display with background lighting</li> <li>• multi-language menu (DE, GB, FR, NL, PL, ES, TR)</li> <li>• relay outputs for attaching up to three pumps (dosing pump, circulation pump)</li> <li>• alarm output</li> <li>• inputs for external engine protection, water flow meter, biocide monitoring</li> <li>• two slots for conductivity probes and interface card</li> <li>• Error indicator on the display</li> <li>• error history for 20 notifications measurements and error notifications can be stored on SD card</li> <li>• ring buffer with 50 storage spaces</li> <li>• calibrating function for the conductivity probe</li> <li>• biocide metering dependent on time</li> <li>• 1 output for desalting valve (engine or magnet valve)</li> </ul>						
<b>Protection type/class</b>	IP54 / I	IP54 / I						
<b>Mains connection</b>	230–240V, 115V, 24V +/-10% 50–60Hz	230VAC, 24VAC +/-10% 50–60Hz or 100-240VAC, 100-353 VDC (wide-range power supply)						
<b>Power consumption</b>	max. 9 VA	max. 25 VA (without external load)						
<b>Dimensions</b>	approx. 357 x 214 x 135 mm 14" x 8.4" x 5.3" (W x H x D)	approx. 229 x 205 x 117 mm 8" x 9" x 4.6" (W x H x D)						
<b>Weight</b>	approx. 1.6 kg / 3.5 lbs	approx. 1,5 kg / 3.3 lbs						
<b>Measuring range</b>	0,1-50.000 µS/cm 0,01-5,0 cm <sup>-1</sup> cell constant	0-199,9 µS/cm bis 0-199,9 mS/cm (depending on cell constants)						
<b>Application</b>	• reverse osmosis plants with 1 conductivity measurement	• Control of desalting and metering in cooling circuits Application example on page 7						
<b>Menu language</b>	D, GB, F, I, NL, PL	D, GB, F, NL, PL, ES, TR						
<b>Order numbers</b>	<table> <tr> <th>24V</th><th>115 V</th><th>230 V</th></tr> <tr> <td>601225</td><td>601226</td><td>601227</td></tr> </table>	24V	115 V	230 V	601225	601226	601227	Order numbers for MultiControl CT on page 52.
24V	115 V	230 V						
601225	601226	601227						
attachable								

## Is used

for process water circuits and cooling circuits



## Technical data

Dimensions	450 x 700 x 300 mm (W x H x D)
Mounting dimensions	629 x 407 mm
Piping material	PVC-U
Inlet	DN 32; inner diameter approx. 25 mm
Outlet	DN 32; inner diameter approx. 25 mm
Outlet duct	DN 32; inner diameter approx. 25 mm
Max. water pressure	4 bar
Power supply	230 VAC
Power consumption	6 VA
Ambient temperature	5 – 40°C
Water temperature	5 – 40°C
Weight	8.2 kg
Protection type	IP54

## Specific data

<u>Type I-S-P:</u>		<u>Type I-J-F:</u>	
Control system	MultiControl CT	Control system	MultiControl CT
Conductivity measurement	Inductive probe	Conductivity measurement	Inductive probe
Measurement range	20 mS/cm	Measurement range	5 mS/cm
RS232 output		Change in the measuring range possible	
Power consumption	20 V - 50 mA	Current output	2 x 0 - 20 mA
Temperature sensor	0 - 100°C	Power consumption	<2,6 W
Flow monitor	Type VH3	Flow monitor	Type VH3
Nominal pressure	PN 25	Nominal pressure	PN 25
Max. flow rate	100 l/min	Max. flow rate	100 l/min
Switching range	10.4...14.8 l/min	Switching range	10.4...14.8 l/min
Motor valve	230 VAC 50-60 Hz	Motor valve	230 V valve
Motor power	4 W	Motor power	10 W

## Order number

Type I-J-F for process water circuits	310140
Type I-S-P for cooling circuits	310160

Application example on page 8






Device type	Voltage	plug-in card	Parameters	Order number
MultiControl CT	24 V	EC inductive/pH	Conductivity (inductive) pH value	341010
MultiControl CT	100-240VAC	EC inductive/pH	Conductivity (inductive) pH value	341020
MultiControl CT	230 V	EC inductive/pH	Conductivity (inductive) pH value	341030
MultiControl CT	24 V	BKEX probe*	Conductivity (inductive)	341040
MultiControl CT	100-240VAC	BKEX probe*	Conductivity (inductive)	341050
MultiControl CT	230 V	BKEX probe*	Conductivity (inductive)	341060
MultiControl CT	24 V	EC/pH (conductive)	Conductivity (conductive), pH value	341070
MultiControl CT	100-240VAC	EC/pH (conductive)	Conductivity (conductive), pH value	341080
MultiControl CT	230 V	EC/pH (conductive)	Conductivity (conductive), pH value	341090

\* Please note that the plug-in card for the BKEX probe cannot be combined with other measuring cards.







We assembled and preconfigured the MultiControl device in the device variants listed above.  
Your service partner will gladly advise you on the selection of the suitable variant for you.

The suitable probes and accessories for the MultiControl device can be found on the following pages.

Inductive probes	Page 49
pH probes	Page 50
Conductive probes	Page 51

Inductive conductivity probes	Inductive probe BKEX	Plug-in card for BKEX probe	ADI plug-in card
			
Is used	for MultiControl	for MultiControl	for MultiControl
Order number	37851	37347	37342
Technical data	<ul style="list-style-type: none"> <li>Inductive probe for conductivity measurement 20 mS/cm</li> <li>A plug-in card (Item no. 37347) is required</li> </ul>	<ul style="list-style-type: none"> <li>Plug-in card for the BKEX probe to measure the conductivity</li> </ul>	Plug-in card Analog Digital Interface  equipped with: <ul style="list-style-type: none"> <li>RS232 Interface</li> <li>2 x 20mA current output</li> </ul>
Inductive probe CTI 500		PC interface for inductive probe CTI 500	
			
Is used	for MultiControl	for MultiControl	
Order number	310132	310133	
Technical data	<ul style="list-style-type: none"> <li>Inductive probe for the conductivity measurement</li> <li>For all measuring converters with 20 mA output</li> <li>Fully programmable in the range from 500 <math>\mu</math>S/cm - 2000 mS/cm; the PC interface (Item no. 310133) is required</li> </ul>	<ul style="list-style-type: none"> <li>to program the inductive probe CTI 500</li> </ul>	



Accessories measuring instruments	pH combination electrodes	ESA screw-in fittings	pH-probe for measuring probe
			
<b>Is used</b>	for MultiControl, EcoControl pH to replace devices purchas- ed prior to 05/2013.	for EMK 20 and EMK 50	for MultiControl, EcoControl pH
<b>Order number</b>	EMK 20      320301 EMK 50      320302	320310	310137
<b>Technical data</b>	<ul style="list-style-type: none"> <li>EMK 20: measuring range    1–12 pH temperature        0–80°C                             32–176°F pressure            10 bar                             145 psi</li> <li>EMK 50 with PT 100: measuring range    0–14 pH temperature        0–135°C                             32–275°F pressure            16 bar                             232 psi</li> </ul>	<ul style="list-style-type: none"> <li>stainless steel</li> <li>max. medium temperature: 130°C / 266°F</li> <li>connection: R ¾ external thread</li> </ul>	<ul style="list-style-type: none"> <li>with PT 100</li> <li>measuring range    1–14 pH</li> <li>temperature –        5 ...135°C                             (23 ... 275°F)</li> <li>pressure            10 bar                             145 psi</li> </ul>
	Cable for combination electrode	Conductivity probe connection cables	pH probe connection cables
			
<b>Is used</b>	High-impedance coaxial cable, pre-made with screw and BNC connectors	Probe cable with STE5 cable socket	Probe cable with pH VarioPIN cable socket
<b>Order number</b>	KOAX 5          320320 KOAX 10        320321 KOAX/PT 5      320325 KOAX/PT 10    320326	310136	310138
<b>Technical data</b>	<ul style="list-style-type: none"> <li>KOAX 5: for EMF 20/RMK 20, length 5 m / 16.4 ft</li> <li>KOAX 10: for EMK 20/RMK 20, length 10 m / 32.8 ft</li> <li>KOAX/ PT 5: for EMF 50 with potential matching line, length 5 m / 16.4 ft</li> <li>KOAX/ PT 10: for EMF 50 with potential matching line, length 10 m / 32.8 ft</li> </ul>	<ul style="list-style-type: none"> <li>length 10 m / 32.8 ft</li> <li>4-lead for probes with PT 100</li> <li>with STE5 plug for conductivity probes</li> </ul>	<ul style="list-style-type: none"> <li>length 10 m / 32.8 ft</li> <li>4-lead for probes with PT 100</li> <li>with VarioPin plug for pH probes</li> </ul>

## Conductive conductivity probes without temperature sensor



We also construct special versions of our probes for your specific application upon request.  
All probes are suitable for applications up to 6 bar / 87 psi.

	Material	Cell constants [1/cm]	Maximum medium temp. [°C]	Connection design	Measuring range [μS/cm]	Order no.
<b>Normal probes:</b>						
SO 1	PVC-U	0,10	40	PVC union nut Rp 1¼	1-2000	310001
SO 5	PVC-U	0,50	40	PVC union nut Rp 1¼	5-10000	310003
SO 10	PVC-U	1,00	40	PVC union nut Rp 1¼	10-20000	310014
<b>Screw-in probes:</b>						
SOE 0	V4A steel	0,01	130	external thread R ¾	0,1-200	310005
SOE 1	V4A steel	0,10	130	external thread R ¾	1-2000	310002
SOE 5	V4A steel	0,50	130	external thread R ¾	5-10000	310004
<b>Submersible probes:</b>						
SEI 5	PVC-U	0,50	40	DN 20, connection cable 5 m	5-10000	310103

Controllers

## Conductive conductivity probes with temperature sensor



We also construct special versions of our probes for your specific application upon request.  
All probes are suitable for applications up to 6 bar / 87 psi.

	Material	Cell constants [1/cm]	Maximum medium temp. [°C]	Connection design	Measuring range [μS/cm]	Order no.
<b>Normal probes:</b>						
ST 1 / PT 100	PVC-U	0,10	40	PVC union nut Rp 1¼	1-2000	310120
ST 5 / PT 100	PVC-U	0,50	40	PVC union nut Rp 1¼	5-10000	310121
<b>Screw-in probes:</b>						
STE 0 / PT 100	V4A steel	0,01	130	external thread R ¾	0,1-200	310110
STE 1 / PT 100	V4A steel	0,10	130	external thread R ¾	1-2000	310125
STE 5 / PT 100	V4A steel	0,50	130	external thread R ¾	5-10000	310126
STE 5 / PT 100 for measuring probe	V4A steel	0,50	130	Vario Pin	5-10000	310135
<b>Submersible probes:</b>						
SEI 5 / PT 100	PVC-U	0,50	40	DN 20, connection cable 5 m	5-10000	310131

Accessories  
Softmaster®

Adapter plate

RS232 interface

Current interface



Is used

for Softmaster® devices

for Softmaster® 2 devices

for Softmaster® 2 devices

Order number

130011

037259

037309

Description

With the help of the adapter plate, you can easily replace your old Heyl controller with a Softmaster® controller without drilling

plug-in card for one RS232 interface and one current interface

plug-in card for one current interface

Technical data

- The old holes can be used for mounting the adapter plate. The Softmaster® device is then attached to the adapter plate.
- dimensions (W x H x D):  
264 x 280 x 8 mm  
10.4" x 11" x 0.3"

- current output: 0–20mA
- RS232 serial interface

- current output:
- 0–20mA or 4–20mA
- maximum load: 500 Ohm
- galvanic isolation

**Description**

Pilot distributor with 4 switch settings

- **PVH / PVH 4:** toggle switch for 8 bar (116 PSI) hydraulic pressure or 4.5 bar (65.3 PSI) pneumatic pressure
- **PVP / PVP 4:** toggle switch for 8 bar (116 PSI) pneumatic pressure

- **PVH I / PVH I4:** pulse switch for 8 bar (116 PSI) hydraulic pressure or 4.5 bar (65.3 PSI) pneumatic pressure
- **PVP I / PVP I4:** pulse switch for 8 bar (116 PSI) pneumatic pressure
- without screw connections

**Description**

control of individual valves in automatic water treatment systems

**Order numbers****Mains connection**

230–240 V, 24 V +/-10% 50–60 Hz

**Protection type/class**

IP44 / I

**Power consumption**

max. 5 VA

**Dimensions**

approx. 125 x 120 x 210 mm  
4.9" x 4.7" x 8.3" (W x H x D)

**Weight**

approx 1.6 kg / 3.5 lbs

**Ambient temperature**

0–45 °C / 32–113 °F

**Typ**

**24V**  
valves,  
opened  
when  
depressu-  
rized

**24V**  
valves,  
closed  
when  
depressu-  
rized

**230V**  
valves,  
opened  
when  
depressu-  
rized

**230V**  
valves,  
closed  
when  
depressu-  
rized

PVH / PVH 4	250002	250004	250001	250003
PVP / PVP 4	250011	250013	250010	250012
PVH I / PVH I4	250006	250008	250005	250007
PVP I / PVP I4	250015	250017	250014	250016

**Program disc****PVH/PVP  
screw connector****Seal for  
screw connector****Is used**

for pilot distributor

for pilot distributor

for pilot distributor

**Order number**

PV S1 250031  
PV S2 250032  
PV S8 250038  
PV S9 250039

033900

033475

**Description**

PV S1 : additional disc and neutral contact for controlling a valve or a relay of a guard during the course of the program.




PV S2 : like S1 but with two additional discs

PV S3 : automatic return movement thanks to the upstream programming unit

PV S9 : freely configurable program disc, e.g. for gravel filter systems

screw connector for pilot distributor  
(8 pieces required)

seal for screw connector  
(8 pieces required)

Analysis kits	DIST 3 conductivity tester	DIST 4 conductivity tester	pHep+ pH tester
			
Is used als	electronic conductivity device for determining conductivity	electronic conductivity device for determining conductivity	electronic pH measuring device for determining pH value
Order number	330050	330060	330070
Description	<ul style="list-style-type: none"> <li>• measuring range of 0,00–2000 <math>\mu\text{S}/\text{cm}</math></li> <li>• resolution of 1 <math>\mu\text{S}/\text{cm}</math></li> <li>• automatic temperature compensation</li> <li>• automatic 1-point calibration</li> <li>• Automatic shutdown after 8 or 60 minutes of non-use</li> </ul>	<ul style="list-style-type: none"> <li>• measuring range of 0,00–20,00 <math>\text{mS}/\text{cm}</math></li> <li>• resolution of 0,01 <math>\text{mS}/\text{cm}</math></li> <li>• automatic temperature compensation</li> <li>• automatic 1-point calibration</li> <li>• Automatic shutdown after 8 or 60 minutes of non-use</li> </ul>	<ul style="list-style-type: none"> <li>• measuring range of 0,00–14,00</li> <li>• resolution of 0,01 pH</li> <li>• Automatic one-point or two-point calibration</li> <li>• automatic temperature compensation</li> </ul>
Dimensions	40 x 160 x 17 mm 1.6" x 6.3" x 0.7" (W x H x D)	40 x 160 x 17 mm 1.6" x 6.3" x 0.7" (W x H x D)	40 x 160 x 17 mm 1.6" x 6.3" x 0.7" (W x H x D)

## Buffer solution for analysis kits

	Product description	Quantity	Order number
buffer solution pH	buffer solution pH 4,0	100 ml	425304
	buffer solution pH 7,0	100 ml	425307
	buffer solution pH 9,0	100 ml	425309
	buffer solution pH 10,0	100 ml	425310
	storage solution for pH tester	230 ml	425370
conductivity solution	conductivity solution 1413 $\mu\text{S}/\text{cm}$	230 ml	425404
	conductivity solution 12,88 $\text{mS}/\text{cm}$	230 ml	425409














A company logo on the supplement is free with purchase of more than 100 Duroval® or Durognost® articles.







Other combinations of analysis cases and cabinets are possible upon request.







We handle the development, production, bottling and shipment of our reagents and analysis kits in house.









Limit value kits	DUROGNOST® I	DUROGNOST® SR 0	DUROGNOST® SR
			
<b>Is used als</b>	quick colorimetric determination of residual hardness	limit value test for quick determination of residual hardness	limit value test for quick determination of residual hardness
<b>Order number</b>	400050	400056	400055
<b>Description</b>	<p>special indicator in powder form for quick colorimetric determination of minimum hardness traces in the range of 0–0.1 °dH or 0–2 ppm CaCO<sub>3</sub> or 0,2 °f (French hardness)</p> <p>complete with measuring tube and spoon</p> <p>analyses: approx. 700</p> <p>measuring time: approx. ½ minute</p>	<p>special liquid indicator in a dropper bottle for monitoring the residual hardness of softened water, adapted for limit values of 0.1 and 0.05 °dH.</p> <p>complete with measuring tube and stopper</p> <p>analyses: approx. 250</p> <p>measuring time: approx. ½ minute</p>	<p>equipped like DUROGNOST® SR 0, but adapted for limit values of 0.5 and 0.25 °dH</p> <p>analyses: approx. 250</p> <p>measuring time: approx. ½ minute</p>
DUROGNOST® SR 1		DUROGNOST® special buffer solution	
			
<b>Is used als</b>	limit value test for quick determination of residual hardness	buffer solution for alkaline water samples	
<b>Order number</b>	400054	400016	
<b>Description</b>	<p>equipped like DUROGNOST® SR0, but adapted to limit values of 1 and 0.5 °dH</p> <p>analyses: approx. 250</p> <p>measuring time: approx. ½ minute</p>	<p>for buffering strongly alkaline water samples (pH over 10) for determining total and residual hardness with DUROGNOST® and DUROVAL® kits (8 ml dropper bottle)</p> <p>analyses: approx. 200</p>	






Titration quick test kits		DUROVAL® 1 drop = 1 °dH	DUROVAL® 1 drop = 1 °f	DUROVAL® 1 Tr. = 10 ppm CaCO <sub>3</sub>
				
Is used as		titration kit for determining water hardness via complexometric titration	titration kit for determining water hardness via complexometric titration	titration kit for determining water hardness via complexometric titration
Order number		1 piece 400010 50 pieces 400110 neutral inlays without folding box 50 piece kit 400112 neutral inlays without folding box 50 pieces 400118 neutral inlays with folding box	1 piece 400011 50 pieces 400111 neutral inlays without folding box 50 piece kit 400113 neutral inlays without folding box 50 pieces 400119 neutral inlays with folding box	400012
Description		1 drop corresponds to 1 degree of German hardness  analyses: approx. 30 (with an average hardness of 10 °dH).	1 drop corresponds to 1 degree of French hardness  analyses: approx. 30 (with an average hardness of 10 °f)	1 drop corresponds to 10 ppm CaCO <sub>3</sub> analyses: approx. 30 (with an average hardness of 10 °f) approx. 30 (with an average hardness of 100 ppm CaCO <sub>3</sub> )
		DUROVAL® 1 drop = 1 °KH	DUROVAL® 1 drop = 0,1 °dH	DUROVAL® AP
				
Is used as		titration kit for determining carbonate hardness via acidimetric titration	titration kit for determining water hardness via complexometric titration	titration kit for determining water hardness via complexometric titration
Order number		1 piece 400015 50 pieces 400120	400007	400021
Description		1 drop corresponds to 1 degree of carbonate hardness  analyses: approx. 30 (with an average hardness of 10 °dH).	1 drop corresponds to 0.1 degree of German hardness  analyses: approx. 30 (with an average hardness of 1 °dH).	<ul style="list-style-type: none"> <li>• measuring tube</li> <li>• powder indicator</li> <li>• dosing pipette calibrated 0–30 °dH</li> <li>• 50 ml titration solution</li> </ul> analyses: approx. 100 (with an average carbonate hardness of 15 °dH) measuring time: approx. 2 minutes measurement accuracy: 0.5 °dH

	DUROVAL® A	DUROVAL® A with pipette 0-60°F	DUROVAL AF
			
<b>Is used as</b>	titration kit for determining water hardness via complexometric titration	titration kit for determining water hardness via complexometric titration	titration kit for determining water hardness via complexometric titration
<b>Order number</b>	400020	400018	400022
<b>Description</b>	<ul style="list-style-type: none"> <li>• measuring tube</li> <li>• liquid indicator</li> <li>• dosing pipette calibrated 0–30 °dH</li> <li>• 50 ml titration solution</li> </ul> <p>analyses: approx. 100 (with an average carbonate hardness of 15 °dH) measuring time: approx. 2 minutes measurement accuracy: 0.5 °dH</p>	<ul style="list-style-type: none"> <li>• measuring tube</li> <li>• powder indicator</li> <li>• dosing pipette calibrated 0–60 °f (French hardness)</li> <li>• 50 ml titration solution</li> </ul> <p>analyses: approx. 100 (with an average carbonate hardness of 26.7 °f) measuring time: approx. 2 minutes measurement accuracy: 1 °f</p>	<ul style="list-style-type: none"> <li>• measuring tube</li> <li>• powder indicator</li> <li>• dosing pipette calibrated 0–30 °dH</li> <li>• 50 ml titration solution</li> </ul> <p>analyses: approx. 100 (with an average carbonate hardness of 15 °dH) measuring time: approx. 2 minutes measurement accuracy: 0.5 °dH</p>
	DUROVAL® B	DUROVAL® BP	DUROVAL® BF
			
<b>Is used as</b>	titration kit for determining water hardness via complexometric titration	titration kit for determining water hardness via complexometric titration	titration kit for determining water hardness via complexometric titration
<b>Order number</b>	400030	400031	400032
<b>Description</b>	<ul style="list-style-type: none"> <li>• measuring tube</li> <li>• liquid indicator</li> <li>• dosing pipette calibrated 0–2 °dH</li> <li>• 50 ml titration solution</li> </ul> <p>analyses: approx. 100 (with an average hardness of 1 °dH) measuring time: approx 2 minutes measurement accuracy: 0.05 °dH</p>	<ul style="list-style-type: none"> <li>• with measuring tube</li> <li>• powder indicator</li> <li>• dosing pipette calibrated 0–2 °dH</li> <li>• 50 ml titration solution</li> </ul> <p>analyses: approx. 100 (with an average hardness of 1 °dH) measuring time: approx 2 minutes measurement accuracy: 0.05 °dH</p>	<ul style="list-style-type: none"> <li>• with measuring tube</li> <li>• powder indicator</li> <li>• dosing pipette calibrated 0–60 °f (French hardness)</li> <li>• 50 ml titration solution</li> </ul> <p>analyses: approx. 100 (with an average hardness of 1.78 °f) measuring time: approx 2 minutes measurement accuracy: 0.1 °f</p>

Analysis systems	Titration quick test kits	Water hardness DUO	DUROVAL® C	DUROVAL® CPM
				
	Is used as	titration kit for determining water hardness	titration kit for determining carbonate hardness/m-value	kit for determining the carbonate hardness (m-value) and p-value
	Order number	400005	400060	400065
	Description	determining the hardness of raw water (0–30 °dH) and water after treatment (0–2 °dH) measuring range: 0 –30 °dH resolution: 0,5 °dH measuring range: 0–2 °dH resolution: 0,025 °dH complete with all reagents and accessories	acid capacity up to pH 4,3; $K_{S4,3}$ analyses: approx. 100 (with an average carbonate hardness of 10 °dH) measuring time: approx. 2 minutes measurement accuracy: 0.5 °dH/0.25 mmol/l complete with measuring tube, dosing pipette with calibration 0–20 °dH and 0–7 mmol/l, special connection stopper, indicator, and 50 ml titration solution	equipped like Duroval® C above, but with an additional p-value indicator m-value: acid capacity up to pH 4,3; $K_{S4,3}$ p-value: acid capacity up to pH 8,2; $K_{S8,2}$ measuring time: approx. 2 minutes measurement accuracy: 0.5 °dH/0.25 mmol/l
		DUROVAL® Chlorid	DUROVAL® CO <sub>2</sub>	DUROVAL® $K_{S4,3}$
				
	Is used as	kit for determining the chloride content of water	test kit for the determination of free carbon dioxide in water via drop titration	titration kit for determining acid capacity up to pH 4.3
	Order number	400090	400070	400067
	Description	complete with all reagents and accessories analyses: approx 200 measuring time: approx. 2 minutes titration pipette: calibrated 0–300 mg/l Cl <sup>-</sup> measurement accuracy: 10 mg/l Cl <sup>-</sup>	complete with measuring tube, stopper. and three reagents  analyses: approx. 200 (with an average concentration of 100 mg/l CO <sub>2</sub> )	Acid capacity up to pH 4,3; $K_{S4,3}$ analyses: approx. 100 (with an average acid capacity of 1 mmol/l) measuring time: approx. 2 minutes resolution : 0.05 mmol/l complete with measuring tube, dosing pipette with calibration 0–2 mmol/l, special connection stopper, indicator, and 50 ml titration solution







	DUROVAL® K <sub>B8,2</sub>	DUROVAL® Sulfate	DUROVAL® TF
			
<b>Is used as</b>	titration kit for determining base capacity up to pH 8.2	kit for determining the sulfate content of water	industrial kit for water treatment plants
<b>Order number</b>	400077	400080	400042
<b>Description</b>	base capacity up to pH 8,2; K <sub>B8,2</sub> analyses: approx. 100 (with an average base capacity of 1 mmol/l) measuring time: approx. 2 minutes resolution : 0.05 mmol/l complete with measuring tube, dosing pipette with calibration 0–2 mmol/l, special connection stopper, indicator, and 50 ml titration solution	complete with all reagents and accessories  analyses: approx 30 titration pipette: calibrated 0–300 mg/l SO <sub>4</sub> <sup>2-</sup> measurement accuracy: 10 mg/l SO <sub>4</sub> <sup>2-</sup>	<ul style="list-style-type: none"> <li>• measuring tube</li> <li>• powder indicator</li> <li>• dosing pipette calibrated 0–60 °f (French hardness)</li> <li>• 30 ml titration solution</li> </ul> analyses: approx. 60 (with an average carbonate hardness of 26.7 °f )
	DUROVAL® TI	DUROVAL® TI with pipette 0-60 °f	DUROVAL® TP
			
<b>Is used as</b>	industrial kit for water treatment plants	industrial kit for water treatment plants	industrial kit for water treatment plants
<b>Order number</b>	400040	400038	400041
<b>Description</b>	<ul style="list-style-type: none"> <li>• measuring tube</li> <li>• liquid indicator</li> <li>• dosing pipette calibrated 0–30 °dH</li> <li>• 30 ml titration solution</li> </ul> analyses: approx. 60 (with an average carbonate hardness of 15 °dH)	<ul style="list-style-type: none"> <li>• measuring tube</li> <li>• liquid indicator</li> <li>• dosing pipette calibrated 0–60 °f (French hardness)</li> <li>• 30 ml titration solution</li> </ul> analyses: approx. 60 (with an average carbonate hardness of 26.7 °f )	<ul style="list-style-type: none"> <li>• measuring tube</li> <li>• powder indicator</li> <li>• dosing pipette calibrated 0–30 °dH</li> <li>• 30 ml titration solution</li> </ul> analyses: approx. 60 (with an average carbonate hardness of 15 °dH)















Titration quick test kits		KSS titration kit	Polyamine test kit	
				
<b>Is used as</b>		measuring kit for simple monitoring of cooling lubricant content	test kit for determining the polyamine concentration of circulating water	
<b>Order number</b>		400280	polyamine CCOH 400165 polyamine V 15/30 400166 polyamine K 26 400167 polyamine B42/C71 400168 polyamine A-853R 400169	
<b>Description</b>		complete with all reagents and accessories concentration range and accuracy are customerspecific	product-specific adaptation of the titration solution, complete with all reagents and accessories  analyses: approx. 100 (with an average concentration of 30 mg/l) measuring time: approx. 3 minutes resolution: 1 mg/l	
		Polyamine reagents	Polyamine titration solution	Polyamine NI / NT refill pack
				
<b>Is used as</b>		reorder polyamine reagents	reorder polyamine titration liquid	polyamine NT refill package (reagents C and titration solution)
<b>Order number</b>		reagentien A 400185 (10 bottles with 8 ml) reagentien B 400186 (10 bottles with 8 ml) reagentien C 400187 (10 bottles with 50 ml)	Polyamine CCOH 400188 (10 bottles with 50 ml) Polyamine V 15/30 400189 (10 bottles with 50 ml) Polyamine K 26 400190 (10 bottles with 50 ml) Polyamine B42/C71 400191 (10 bottles with 50 ml) Polyamine A-853R 400192 (10 bottles with 50 ml)	Polyamine CCOH 400175 Polyamine V 15/30 400176 Polyamine K 26 400177 Polyamine B42/C71 400178 Polyamine A-853R 400179  polyamine NI refill pack reagents A+B 400170 can be used universally for all polyamine products

**DUROVAL® refill pack**

	<b>Hardness grade</b>	<b>Quantity</b>	<b>Order number</b>
DUROVAL® A titration solution	0–30 °dH (0–60 °f)	bottle with 50 ml 50 bottles with 50 ml	400023 400123
DUROVAL® B titration solution	0–2 °dH (0–4 °f)	bottle with 50 ml	400033
DUROVAL® TI titration solution	0–30 °dH (0–60 °f)	bottle with 25 ml	400043
DUROVAL® indicator fluid, 8 ml		liquid, 8 ml	400024
DUROVAL® indicator, 3 g (powder)		powder, 3 g	400025
DUROVAL® C titration solution		bottle with 50 ml	400061
DUROVAL® C indicator, 8 ml		bottle with 8 ml	400062
DUROVAL® P indicator, 8 ml		bottle with 8 ml	400066
DUROVAL® SO <sub>4</sub> ion exchanger			400081
DUROVAL® SO <sub>4</sub> reagent A		2 bottles with 50 ml each	400082
DUROVAL® SO <sub>4</sub> reagent B		bottle with 8 ml	400083
DUROVAL® SO <sub>4</sub> titration solution C		bottle with 50 ml	400084
DUROVAL® chloride reagent A + B		2 bottles with 17 ml each	400091
DUROVAL® chloride titration solution		2 bottles with 50 ml each	400092
DUROVAL® KS 4,3 indicator,		bottle with 8 ml	400068
DUROVAL® KS 4,3 titration solution		bottle with 50 ml	400069
DUROVAL® KB 8,2 indicator,		bottle with 8 ml	400078
DUROVAL® KB 8,2 titration solution		bottle with 50 ml	400079

Colorimetric test kits	Testoval® ammonium	Testoval® aluminum	Testoval® chlorine DPD method 0,1-1 mg/l
			
<b>Is used as</b>	color comparison kit for the concentration range 0–10 mg/l $\text{NH}_4^+$	color comparison kit for the concentration range 0–1,5 mg/l Al	color comparison kit for concentration range 0.1–1 mg/l of free and total chlorine
<b>Order number</b>	410680	410650	410520
<b>Description</b>	individual values: 0.1–0.5–1–2.5–5–10 mg/l, complete with 3 reagents analyses: approx. 70 measuring time: approx. 4 minutes	individual values: 0–0,1–0,2–0,5–1–1,5 mg/l, by diluting the water sample 1:10 the measuring range can be extended to 10-times concentrations; complete with 2 reagents analyses: approx. 130 measuring time: approx. 6 minutes	individual values: 0,1–0,2–0,3–0,5–0,75–1 mg/l, complete with 3 reagents analyses: approx. 70 measuring time: approx. 1 minute
	Testoval® chlorine DPD method 0,5-4 mg/l	Testoval® chloride	Testoval® chromate CrVI
			
<b>Is used as</b>	color comparison kit for concentration range 0.5–4 mg/l of free and total chlorine	color comparison kit for concentration range 0–100 mg/l $\text{Cl}^-$	color comparison kit for concentration range 0–5 mg/l Cr
<b>Order number</b>	411520	410526	410532
<b>Description</b>	individual values: 0,5–1–1,5–2–3–4 mg/l, complete with 3 reagents analyses: approx. 70 measuring time: approx. 1 minute	individual values: 1–5–10–25–50–100 mg/l, complete with 2 reagents analyses: approx. 40 measuring time: approx. 3 minutes	individual values: 0,1–0,25–0,5–1–2,5–5 mg/l, complete with 2 reagents analyses: approx. 180 measuring time: approx. 3 minutes

	Testoval® iron (II) + (III) dissolved, 0-1 mg/l	Testoval® iron (II) + (III) dissolved, 0-10 mg/l	Testoval® hydrazine
			
<b>Is used as</b>	color comparison kit for concentration range 0–1 mg/l of Fe	color comparison kit for concentration range 0–10 mg/l of Fe	color comparison kit for concentration range 0–1 mg/l N <sub>2</sub> H <sub>4</sub>
<b>Order number</b>	410547	410544	410556
<b>Description</b>	individual values: 0,05–0,1–0,25–0,5–0,75–1 mg/l, by diluting the water sample 1:10 the measuring range can be extended to 10-times concentrations; complete with 2 reagents analyses: approx. 100 measuring time: approx. 7 minutes	individual values: 0,25–0,5–1–2,5–5–10 mg/l, complete with 3 reagents analyses: approx. 60 measuring time: approx. 7 minutes	individual values: 0–0,05–0,1–0,25–0,5–1 mg/l, complete with reagent analyses: approx. 100 measuring time approx. 2 minutes
	Testoval® copper	Testoval® manganese 0-0,5 mg/l	Testoval® manganese 0-20 mg/l
			
<b>Is used as</b>	color comparison kit for the concentration range 0–2 mg/l Cu	color comparison kit for the concentration range 0–0,5 mg/l Mn	color comparison kit for the concentration range 0–20 mg/l Mn
<b>Order number</b>	410562	410660	410568
<b>Description</b>	individual values: 0,1–0,25–0,5–1,0–1,5–2 mg/l, complete with reagent analyses: approx. 100 measuring time: approx. 2 minutes	individual values: 0,05–0,1–0,2–0,3–0,4–0,5 mg/l, complete with 3 reagents analyses: approx. 70 measuring time: approx. 17 minutes	individual values: 0,5–1–2,5–5–10–20 mg/l, complete with 2 reagents analyses: approx. 100 measuring time: approx. 1 minute

Colorimetric test kits	Testoval® nitrite	Testoval® Phosphate® (orthophosphate)	Testoval® pH chlorine DPD
			
<b>Is used as</b>	color comparison kit for the concentration range 0–1 mg/l $\text{NO}_2^-$	color comparison kit for the concentration range 0–10 mg/l $\text{P}_2\text{O}_5$	monitoring pH value and chlorine content in swimming pools
<b>Order number</b>	410690	410592	410601
<b>Description</b>	individual values: 0,05–0,1–0,2–0,3–0,5–1 mg/l, by diluting the water sample 1:10 the measuring range can be extended to 10-times concentrations; complete with reagent. analyses: approx. 100 measuring time: approx. 15 minutes	individual values: 0,25–0,5–1–2,5–5–10 mg/l, by diluting the water sample 1:10 the measuring range can be extended to 10-times concentrations; complete with 3 reagents. analyses: approx. 180 measuring time: approx. 5 minutes	individual values: pH 6,8–7, 4–8, Chlor 0,1–0,5–1 mg/l, complete with a set of reagents analyses: approx. 70 measuring time: approx. 3 minutes
	Testoval® pH value 5,5–8	Testoval® pH value 8–12	Testoval® dissolved silicate
			
<b>Is used as</b>	color comparison kit for pH range 5,5–8	color comparison kit for pH range 8–12	color comparison kit for the concentration range 0–10 mg/l $\text{SiO}_2$
<b>Order number</b>	410610	410616	410622
<b>Description</b>	individual values: 5,5–6–6,5–7–7,5–8, complete with reagent analyses: approx. 250 measuring time: approx. 1 minute	individual values: 8–8,5–9–10–11–12, complete with reagent analyses: approx. 250 measuring time: approx. 1 minute	individual values: 0,25–0,5–1,0–2,5–5–10 mg/l; by diluting the water sample 1:10 the measuring range can be extended to 10-times concentrations; complete with 4 reagents analyses: approx. 100 measuring time: approx. 19 minutes



**Testoval®  
sulfite**



**Is used as**

color comparison kit for the  
concentration range  
0–20 mg/l  $\text{SO}_3^{2-}$

**Order number**






410634

**Description**

individual values:  
0,5–1–2,5–5–10–20 mg/l,  
complete with 2 reagents  
analyses: approx. 150  
measuring time: approx. 3  
minutes

**Analysis systems**

	Product	Order number
aluminum	1 set of reagents for approx. 130 analyses replacement color comparison device, complete	410651 410652
ammonium	1 set of reagents for approx. 70 analyses replacement color comparison device, complete	410681 410682
chlorine DPD method 0.1–1 mg/l	1 set of reagents for approx. 70 analyses replacement color comparison device, complete	410521 410522
chlorine DPD method 0,5-4 mg/l	1 set of reagents for approx. 70 analyses replacement color comparison device, complete	410521 410523
chloride	1 set of reagents for approx. 40 analyses replacement color comparison device, complete	410527 410528
chromate CrVI	1 set of reagents for approx. 70 analyses replacement color comparison device, complete	410533 410534
dissolved iron (II) + (III) 0-1 mg/l	1 set of reagents for approx. 100 analyses replacement color comparison device, complete	410548 410549
dissolved iron (II) + (III) 0-10 mg/l	1 set of reagents for approx. 70 analyses replacement color comparison device, complete	410545 410546
hydrazine	1 set of reagents for approx. 100 analyses replacement color comparison device, complete	410557 410558
copper	1 set of reagents for approx. 100 analyses replacement color comparison device, complete	410563 410564
manganese 0-0,5 mg/l	1 set of reagents for approx. 70 analyses replacement color comparison device, complete	410661 410662
manganese 0-20 mg/l	1 set of reagents for approx. 100 analyses replacement color comparison device, complete	410569 410570
nitrite	1 set of reagents for approx. 100 analyses replacement color comparison device, complete	410691 410692
Phosphatest®	1 set of reagents for approx. 180 analyses replacement color comparison device, complete	410593 410594
pH-chlorine DPD	1 set of reagents for approx. 70 analyses replacement color comparison device, complete	410602 410603
pH value 5,5-8	1 set of reagents for approx. 250 analyses replacement color comparison device, complete	410611 410612
pH value 8-12	1 set of reagents for approx. 250 analyses replacement color comparison device, complete	410617 410618
dissolved silicate	1 set of reagents for approx. 100 analyses replacement color comparison device, complete	410623 410624
sulfite	1 set of reagents for approx. 150 analyses replacement color comparison device, complete	410635 410636
cuvettes	replacement cuvette for color comparison devices replacement cuvette for chloride color comparison device	410001 410529

Analysis kits	Standard analysis cabinet H	Standard analysis cabinet S	Analysis cabinet special version
			
<b>Is used</b>	for water analysis	for water analysis	for water analysis
<b>Order number</b>	410300	410305	410310
<b>Description</b>	<ul style="list-style-type: none"> <li>• titration kits: 1 Duroval® A, 1 Duroval® B, 1 Duroval® CPM</li> <li>• Testoval® color comparison kits: 1 hydrazine, 1 phosphate, 1 pH value 8–12</li> <li>• 1 aerometer, 1 100 ml measuring cylinder, 1 500 ml sampling container, 1 100 ml measuring cup, 1 funnel, 50 folding filters</li> </ul>	<ul style="list-style-type: none"> <li>• titration kits: 1 Duroval® A, 1 Duroval® B, 1 Duroval® CPM</li> <li>• Testoval® color comparison kits: 1 sulfite, 1 Phosphatest, 1 pH value 8–12</li> <li>• 1 aerometer, 1 100 ml measuring cylinder, 1 500 ml sampling container, 1 100 ml measuring cup, 1 funnel, 50 folding filters</li> </ul>	<b>Custom versions available upon request!</b> example: <ul style="list-style-type: none"> <li>• titration kits: 1 Duroval® A, 1 Duroval® B, 1 Duroval® CPM</li> <li>• Testoval® color comparison kits: 1 sulfite, 1 Phosphatest</li> <li>• 1 Durognost® special buffer solution</li> <li>• 1 DIST 4 conductivity tester</li> <li>• 1 pHep+ pH tester</li> <li>• 1 100 ml measuring cylinder, 1 500 ml sampling container, 1 100 ml measuring cup, 1 funnel, 50 folding filters</li> </ul>
	Boiler house analysis case	Analysis case special version	
			
<b>Is used</b>	for water analysis in boiler houses	for water analysis in boiler houses	
<b>Order number</b>	410320	410360	
<b>Description</b>	<ul style="list-style-type: none"> <li>• titration kits: 1 Duroval® A, 1 Duroval® B, 1 Duroval® CPM</li> <li>• Testoval® color comparison kits: 1 sulfite, 1 Phosphatest</li> <li>• 1 pHep + pH tester, 1 pH 7,01 buffer solution in pouch, 1 pH 10,01 buffer solution in pouch</li> <li>• 1 DiST 4 conductivity tester, 1 5000 µS/cm conductivity solution</li> </ul>	<b>Custom versions available upon request!</b> example: <ul style="list-style-type: none"> <li>• titration kits: 1 Duroval® A, 1 Duroval® B, 1 Duroval® CPM</li> <li>• Testoval® color comparison kits: 1 sulfite, 1 Phosphatest</li> </ul>	

## Product

## Bioresin® BW 05



<b>Is used als</b>	special resin for protection against microbial contamination in softening plants in idle state						
<b>Order number</b>	<table> <tr> <td>1 l Bioresin® BW 05</td><td>500002</td></tr> <tr> <td>10 l Bioresin® BW 05</td><td>500001</td></tr> <tr> <td>100 l Bioresin® BW 05</td><td>500006</td></tr> </table>	1 l Bioresin® BW 05	500002	10 l Bioresin® BW 05	500001	100 l Bioresin® BW 05	500006
1 l Bioresin® BW 05	500002						
10 l Bioresin® BW 05	500001						
100 l Bioresin® BW 05	500006						
<b>Description</b>	<div> <p>The disinfection effect of Bioresin® BW 05 is based on metallic silver, which has been firmly attached to the exchanger resin balls in a special procedure.</p> <p>Metallic silver is practically non-watersoluble. The smell and taste of the water are not affected.</p> </div> <div> <ul style="list-style-type: none"> <li>• effective against microbial recontamination of the resin at low flow rate and in idle state</li> <li>• does not negatively impact the disinfecting effect through backflushing and salting during filter regeneration, thus effective for a long time</li> <li>• existing systems can be retrofitted for use</li> </ul> </div> <div> <ul style="list-style-type: none"> <li>• no need for expensive dosing equipment to disinfect the filter material</li> <li>• no premature regeneration of the softening system with sodium chloride necessary for disinfection, thus environmentally friendly and economical</li> <li>• maintenance-free</li> </ul> </div>						

Accessories  
Chemie

Product	Order number
measuring tube 1+ 5 + 10 ml	051010
connecting plug, white	051013
pipette, 0-60 polyamine	051101
pipette, 0-4,0 °f	051106
pipette, 0-30 Duroval chloride and sulphate	051109
pipette, 0-30 °dH	051110
pipette, 0-2 °dH	051112
pipette, 0-20 °dH 0-7 mmol/l	051114
pipette, 0-60 °f	051116
replacement cuvette, normal	410001
analysis cabinet, empty	410301
aerometer	410302
folding filters (pack of 50)	410303
100 ml measuring cylinder	410304
500 ml sampling container	410306
funnel	410307
100 ml measuring cup	410308



All our newly developed devices undergo thorough testing in the climatic chamber and test space. Upon customers request, we can also produce OEM devices featuring individual front foils.

## Water is our element

Our environmental policy specifies the principles of conduct for environmental protection that we follow at Gebr. Heyl Analysentechnik GmbH & Co. KG. It is determined by the management and generally applicable.

As a commercial enterprise, we are part of a society and also part of the environment and the ecosystem. Consciousness of our responsibility to society, the environment, and the ecosystem is necessary for our children to be able to experience a happy, prosperous future.

As a commercial enterprise, we accept our special responsibility to preserve our natural world. We're convinced that it is necessary to ensure that the free resources of water, air, and earth, as well as flora and fauna, be handled sparingly.







We develop innovative, customized designs ourselves. But that's not all: We provide an appropriate housing design, prepare technical documentation, and obtain the necessary sales permissions and certificates. And if you would like, we also handle series production.

You choose between our two options:



### 1. From a „flash of inspiration“ to the prototype – we develop the product you want according to your specifications

- We plan your product together and look for the best solution for you
- We develop the product according to your specifications
- We create prototypes
- We organize certificates (CE-marking, TÜV inspection, etc.)



### 2. Whether Softmaster®, MultiControl®, or Testomat 2000® – we're happy to adapt our designs to your needs!

- We select the basic instrument corresponding to your needs together with you
- We design additional modules corresponding to your needs
- We develop software according to your specifications
- We create prototypes
- We organize certificates (CE-marking, TÜV inspection, etc.)

### Brief overview of our contract development services

- Hardware and software development (analysis instruments, control and measuring devices, dosing pumps)
- Indicator and reagent development (e.g. water analysis)
- Test kit development
- Mechanics construction
- Material logistics
- Layout design
- Prototype fabrication
- Model series production
- Preparing operating instructions, instruction manuals, and safety data sheets
- Organizing desired or required certificates (e.g., CE-marking, TÜV inspection, etc.)
- Product maintenance
- Training



Development of new indicators in our chemical laboratory



### **We implement your idea! We produce your product!**

High quality, quick delivery times, customer orientation, and cooperative partnership are the foundations of our company, which operates in many countries. These maxims result in the continuous enhancement of our products and services and the continuous skill enhancement of our employees.



We attach great value to the reliability and durability of our products and have adapted the supply of spare parts to the long service lives of our instruments. In addition, we attach great value to multi-level 100% testing, only possible on the basis of small batch production. We test all assemblies separately before they are installed in our instruments and then subjected to a multi-day quality check in the instrument. Last but not least, we



develop and produce our own products in order to satisfy our own extremely high quality demands. Our mission includes consistently catering to our customers' needs and developing the best solution together with them!

### Brief overview of our contract manufacturing services

We produce your product – in small batches too!

- Producing chemical formulations
- Filling into containers of any size
- Packaging
- Circuit board assembly
- Soldering
- Assembly
- Testing

We implement your idea!

You receive a final product from a single source:

- We optimize your product together and look for the best solution for you
- We look for the lowest-priced supplier
- We take care of purchasing all individual parts needed

- We coordinate cooperation with your partners
- We manufacture your product
- We subject the final product to extensive final checks
- We ship your finished product to the desired address in your name



All our newly developed devices undergo thorough testing in the climatic chamber and test space. Upon customers request, we can also produce OEM devices featuring individual front foils.

**§ 1 Validity of the conditions**

Our deliveries and services shall occur exclusively under these terms and conditions. At the same time, they are valid for all future business relations, even if they are not agreed expressly again. Customer's terms and conditions differing from them are not valid.

**§ 2 Conclusion of a contract**

- (1) Our offers are non-binding. Technical changes as well as changes in shape, color, and/or weight within the scope of what is reasonable are reserved.
- (2) Orders placed with us are binding offers which we can choose to accept within two weeks. Acceptance is declared either in writing or by delivery of goods to our customers.
- (3) If customers place an order electronically, we shall immediately confirm receipt of the order. Receipt confirmation does not constitute a binding acceptance of the order, but can be combined with the declaration of acceptance. We shall store the contractual text and send it to the customer via e-mail together with these terms and conditions if requested.
- (4) Conclusion of a contract occurs under reserve of the correct and timely delivery through our supplier, unless we are liable in the case of non-delivery, e.g. if a congruent hedging transaction has not been agreed with our supplier. We shall immediately inform the customer of any possible unavailability of the service and refund any service in return already received.

**§ 3 Prices**

- (1) Our quotation prices are valid for 30 days after the quotation date, unless otherwise stated. In case of doubt, the prices specified in our confirmation of order are decisive.
- (2) Our prices are valid, unless otherwise agreed, as net prices without cash discounts or any other allowances ex stock in Hildesheim, Germany, excluding packaging and shipping costs and plus the respective statutory VAT.
- (3) If there is any change in labor costs, material costs, purchase conditions, etc. between the date of contract conclusion and the agreed and/or actual delivery date, we shall be entitled to adjust our prices accordingly and, if an agreement cannot be reached, to withdraw from the contract. This only applies for non-trade operators if the time between the date of contract conclusion and the delivery is more than four months.
- (4) Our invoices are payable within 30 days of the delivery date with no deductions. In the event of default on payment, we are entitled, irrespective of the proof of greater damage caused by delay, to charge a higher default penalty interest at 8% points above the respective base rate.
- (5) The off-setting of any counter-claims by the purchaser is permissible only if such counterclaims are undisputed or established in law. Purchasers can only exercise their right of retention if it is based on claims contained in this contract.

**§ 4 Delivery**

- (1) Delivery and service delays due to instances of force majeure or circumstances which make delivery difficult or impossible – e.g. strike, lock-out, administrative regulations, natural disasters, business disruptions, power failure, etc. irrespective of whether we or our suppliers are affected by such circumstances – will exempt us from our contractual deadlines and obligations. We then have the right to postpone the delivery or the service for the period of the hindrance. If the delivery or service becomes impossible or unreasonable and this is not due to our fault, we shall be entitled to terminate the contract. In this case the customer has no right to make claims for damages.
- (2) We shall be entitled to carry out partial deliveries and partial services.

**§ 5 Transfer of risk**

- (1) The risk of accidental loss and accidental deterioration of the goods passes to the customer as soon as the consignment has been transferred to the freight carrier in the case of mail order purchase or other parties designated by the customer to carry out delivery. This applies irrespective of which party bears the transport costs.
- (2) Goods will still be delivered even if the customer is delayed in accepting the delivery.
- (3) We shall only take out transport insurance at the customer's request and expense.

**§ 6 Warranty against defect**

- (1) We provide warranty for two years at our own discretion via fault rectification or replacement delivery. If the fault cannot be eliminated within an acceptable time period or if rectification or replacement delivery is to be considered as failed due to other reasons, customers can, according to their choice, demand a reduction or terminate the contract. Failure can only be assumed if sufficient opportunity has been provided to us to rectify the fault or to deliver a replacement without the desired aim being achieved, if fault rectification or replacement delivery is impossible, if we refuse to rectify the fault of deliver a replacement or unacceptably delay fault rectification or replacement delivery, if there is justified doubt regarding the prospect of success, or if they are considered unacceptable due to other reasons. Cancellation is impermissible on the grounds of minor faults. Wear parts (e.g. seals, moving parts, etc.) are only guaranteed for one year. For such parts, deterioration due to proper use does not constitute a fault. We assume no liability for faults that arise due to improper use, nor for faults arising because the original HEYL Testomat® indicator is not used exclusively.
- (2) For a commercial transaction our customer must check that the goods conform to the contract immediately upon their receipt, immediately notify us in writing of any visible damages upon receipt of the goods, and notify us of any other defects immediately after their identification (§ 377 HGB); otherwise the goods are considered as accepted. Other business requires written notification of visible damage within two weeks upon receipt of the goods. The burden of proof of the fault, the time of its identification, and the timely receipt of the complaint rests with the customer.
- (3) Contrary to the aforesaid rules of warranty, we only sell used items, except in the case of fraudulent intent, with the exclusion of any form of warranty. This does not affect warranty commitments.

(4) If customers decide to terminate the contract due to a fault after an unsuccessful rectification of faults, they are not entitled to an additional claim for damages due to this fault; the customer is obliged to return the goods. If customers make a claim for damages after an unsuccessful rectification of faults, the goods remain with the customers if this is reasonable for them. The claim for damages is then limited to the difference between the purchase price and the value of the faulty item. This is not valid if we have fraudulently attempted to violate the contract.

**§ 7 Liability**

- (1) Our liability and the liability of our vicarious agents are hereby excluded for slight negligent breach of duty, provided that no contractual duties, damages to life, limb, or health, or agreed guarantees or claims in accordance with the German Product Liability Act are affected. In the case of violation of contractual duties our liability shall be limited to typical contractual losses which could have been reasonably foreseen.
- (2) The period of limitation of one year applies for claims for damages against us which are not based on willful conduct attributable to us. This does not include suppliers' claims for recourse in accordance with section 478 of the BGB.

**§ 8 Retention of title**

- (1) We retain the title to the goods until complete settlement of all claims against the customer that we are entitled to now or in the future.
- (2) Our customers shall be entitled to process and resell the conditional goods in the ordinary course of business, provided that they are not in default. The pledging of goods or security transfers of ownership is not permissible. Claims resulting with respect to the conditional goods (including all balance claims from the current account) resulting from the resale or any other cause in law (insurance, unlawful act) shall now be assigned by the customer to us as security up to the amount of our claim. We hereby accept the transfer and authorize the customers to collect the claims assigned to us for their account in their own name. This authorization can only be revoked if our customers do not fulfill their payment obligations.
- (3) Any adaptation and processing of the conditional goods by the customers shall always be carried out in our name and on our behalf. If processing occurs with goods which do not belong to us, we shall acquire co-ownership of the new goods in proportion to the value of the goods supplied by us to other processed goods. The same shall apply if the conditional goods are intermingled with other goods which do not belong to us.
- (4) The customers shall keep our retention of title free of charge. They are obliged to take out insurance in a reasonable and usual scope. In the case of an intervention or seizure of the conditional goods by a third party – in particular by a marshal – our customers are obliged to indicate our ownership and to notify us without delay.

**§ 9 Installation and maintenance**

- (1) If our customer asks us to carry out installation and maintenance work, which we do not carry out within the framework of our liability for defects, a separate contract for work and services comes into being. If not stated otherwise hereinafter these terms and conditions also apply for this contract for work and services. Payment takes place according to the respective valid prices for maintenance rates.
- (2) A written estimate is required if our customer desires a binding quote. We are bound to this estimate for one complete month after submission.
- (3) Customer rights due to defects of installation and maintenance work expire one year from acceptance of the repair item of work. This time limit does not apply if we acted with intent or gross negligence or if we are responsible for damages to life, limb, or health or for claims in accordance with the German Product Liability Act. In the case of contractors, we do not accept liability even for slight negligent breach of marginal contractual obligations.

**§ 10 Miscellaneous**

- (1) The exclusive place of jurisdiction for all disputes is Hildesheim, Germany, if our customer is a trader, a legal person governed by public law, or special public law funds. This shall also apply if our customers do not have a general place of jurisdiction in the Federal Republic of Germany or if their normal place or residence when legal action is brought is unknown.
- (2) Changes or additions to this contract have to be in writing. This also applies to the written form clause.
- (3) Our customers consent to storage of their personal data for the purpose of contract conclusion.
- (4) In the event that a provision of this contract or these terms and conditions is or becomes invalid or unenforceable, this shall not affect the validity of the remaining provisions.
- (5) Only the relevant laws of the Federal Republic of Germany shall apply; the UN Convention on the International Sale of Goods is hereby excluded, even if our customer's registered seat is abroad.





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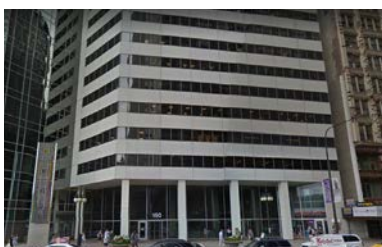
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